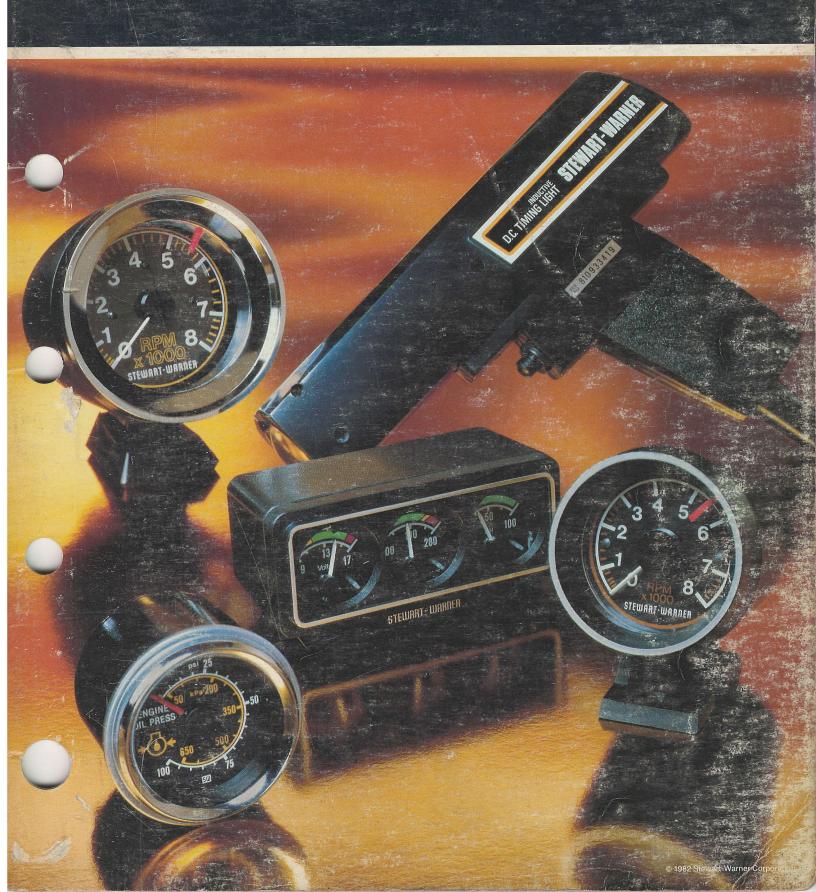
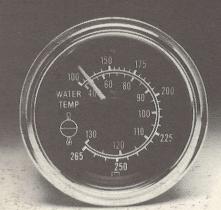
# STEWART-WARNER

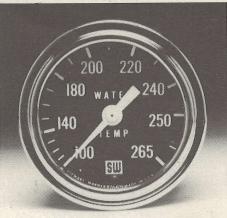
# Instruments



# Six Styles Available...



WORLD WIDE GAUGES



**DELUXE GAUGES** 



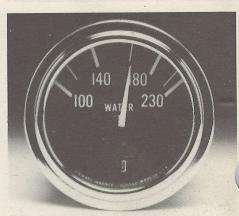
HEAVY DUTY GAUGES



STAGE III GAUGES



STANDARD GAUGES



**MARINE GAUGES** 

## **How to Order Gauges**

- 1. Select the style desired from the style guide on this page and on pages 4 to 13.
- 2. Pick an available gauge in the style and range desired.
- 3. Turn to the product pages to find the part numbers of other items you may need (senders, tubing kits, etc.) and any special information.

## STEWART-WARNER CORPORATION

ALEMITE AND INSTRUMENT DIVISION
1826 DIVERSEY PARKWAY CHICAGO, ILLINOIS 60614
EXCELLENCE



#### SAFETY FIRST

Users and installers of the products and equipment offered in this catalog are cautioned to use all standard and reasonable precaution in the use of tools and the handling of electrical material required in conjunction with these products. Safety equipment such as gloves, safety glasses and proper shoes necessary for professional performance are emphatically urged. When product is received carefully read any label or enclosed instructions before use and/or installing.

# General and Thumb Indexes



1			
1	STYLE SELECTION GUIDES Deluxe Instruments	8. HOBBS HOURMETERS AND SWITCHES	Thumb Index
	General Product Information	A-C hourmeter	Thumb muck
	Stage 3 Instruments	Minimeters	1. STYLE SELECTION GUIDES, 4-17
2	. GAUGES	9. DRIVE JOINTS	
	Ammeters       24         Assembled Kits       28, 29         Clock       26         Cylinder Head Temp Gauge       26	Drive adapter kits	2. GAUGES, 18-24
	Deluxe Instruments	10. CORE & CASTING/FLEXIBLE	A ARTOLIN AND RANGE
)	Heavy Duty Instruments	SHAFTS Assembly procedure, flexible shafts	3. SPECIAL GAUGES, PANELS & ACCESSORIES, 25-32
	Labels, pressure & temperature	Assembly tools for bulk stock	4. TACHOMETERS, 32-43
	Lighting Kits, Panels	Casing, galvanized steel	4. IACHUWETENS, 32-43
	Panels	Compensating end tips	5. SPEEDOMETERS, 44-45
	Pressure Gauges	Ferrules	
	Senders for Gauges	procedures	6. MARINE INSTRUMENTS, 46-49
1	Stage 3 Instruments	Multi-strand steel core	
	Vacuum Gauges	Parts, miscellaneous	7. HAND-HELD TUNE-UP EQUIPMENT, 50-53
3	S. SPECIAL INSTRUMENTS	12. NUMBER INTERCHANGES	
	Motor Minders	Engineering number/sales	8. HOBBS HOURMETERS,
	Pyrometers	number interchange	SWITCHES, 54, 55
	7/ <sub>16</sub> "-20 Pt. Gauges	interchange	
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	Hand Held Tachometer	Warning systems	
	Marine Tachometers	<b>14. NUMERICAL INDEX</b> 70-72	10. CORE & CASING, FLEXIBLE SHAFTS, 58-65
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	Compression testers	Engine starting systems	
	Tach/dwell/points tester	Hourmeter & switches	
	Vacuum/fuel pump tester	Recording bitumeters	

Now it is easier than ever to equip cars with instruments. Stewart-Warner's designers have solved the problems of mounting and installation by creating a pre-wired three-gauge cluster in a compact new size.



82459 Mini-Panel Actual size

## GAUGES

**82459 Mini-Panel.** The world's first mini instrument panel. Voltmeter, water temperature, and oil pressure gauge panel measure only 41/8" wide by 2" high, by 2" deep. This mini size allows it to be mounted on top of the dash without obstructing the view of the road. Or, since it mounts with double face tape, it can be mounted anywhere.

The three gauges are completely encased by high impact Noryl so the Mini-Panel has no exposed parts to detract from the appearance of the car. The handsome design and rich textured finish will complement the interior of any vehicle.

Bi-Torque mechanisms are temperature and voltage compensated to provide reliable reading under all conditions. Transoptic lighting provides excellent night time illumination without glare or shadows.

**Note:** These gauges have "floating pointers" and indicate a proper reading only when ignition is "ON". It is not an indication of a defective unit if pointers do not return to zero when ignition is "OFF".

## **INSTALLATION**

Everything needed to install the Mini-Panel on AMC, Chrysler, Ford and GM domestic manufactured cars comes in the box. Metric adapters are available for imports.

The Mini-Panel is solid state, fully electronic and is completely prewired to make installations simple. One cord of ample length contains the five wires needed to connect the Mini-Panel to the car. Just install two senders and make easy wire connections. Complete instructions are included.

## **ACCESSORIES**

82510

82508	Oil Temperature Sender Kit.
	(Replaces ½"-20 Drain Plug

for most U.S. cars).

Metric Temperature Sender (For cars with 10, 14, 16 or 18 mm threads).

82554 Oil Pressure Adapter Nut. (1/8"-28 to fit Japanese vehicles).

## SERVICE PARTS

279-B
280-ED
830051
Replacement Oil Pressure Sender Kit.
Replacement Temperature Sender Kit.
Three Gauge Replacement Assembly.

# Mini-Panel II





## **GAUGES**

**82470 Mini-Panel II's** voltmeter and oil pressure gauge are encased in a panel that measures  $4\frac{1}{8}$ " wide by 2" high, by 2" deep. It mounts anywhere, even on top of the dash, without obstructing the view of the road.

The two gauges are completely encased by high impact Noryl so the Mini-Panel has no exposed parts to detract from the appearance of the car. The handsome design and rich textured finish will complement the interior of any vehicle.

Bi-Torque mechanisms are temperature and voltage compensated to provide reliable reading under all conditions. Transoptic lighting provides excellent night time illumination without glare or shadows.

**Note:** These gauges have "floating pointers" and indicate a proper reading only when ignition is "ON". It is not an indication of a defective unit if pointers do not return to zero when ignition is "OFF".

#### INSTALLATION

Everything needed to install the Mini-Panel II on AMC, Chrysler, Ford, GM and all import manufactured cars.

The Mini-Panel II is solid-state, fully electronic and is completely prewired to make installations simple. One cord of ample length contains the four wires needed to connect the Mini-Panel II to the car. Just install one sender and make easy wire connections. Complete instructions are included.

#### SERVICE PARTS

279-B Replacement Oil Pressure Sender.832863 Two Gauge Replacement Assembly.

# Gauges & Instruments

## Stage 3



**FACE DIAL** is black with white pointer and numerals and with yellow and white accents.

BEZEL is raised, painted satin black and made of stainless steel.

CASE is 21/16" (steel) in diameter. Steel cases have dichromate coating to resist corrosion.

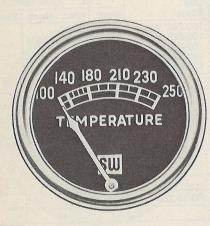
**LIGHTING** features patented Transoptic® lighting which combines front and back lighting features for improved night time readability. Lighting kits are included with all gauge models.

**ELECTRIC GAUGES** have Bi-Torque® mechanisms and can be mounted at any angle. Not affected by car voltage or by changes in ambient temperature. Senders are required for electric temperature, pressure and fuel level gauges. Pointer will rest at random position.

**MECHANICAL GAUGES** have Bourdon tube Accustat® mechanisms. Withstands heavy vibration. Silicone damped pointer assures steady readings. Installation material included. Pointer will rest below first graduation.

**MOUNTING:** Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

## Standard



FACE DIAL is black with white pointers, graduations, and numerals.

BEZEL is flat and bright chrome plated.

CASE is 21/32" in diameter (steel) with dichromate protective coating.

LIGHTING—non-illuminated.

**ELECTRIC GAUGES** have thermo mechanisms. They withstand vibration and changes in ambient temperature. Electric fuel level gauges require senders—order separately. Pointer will rest below first graduation.

**MECHANICAL GAUGES** have diaphragm mechanisms. They withstand vibration and changes in ambient temperature. Mechanical pressure gauges require tubing kits—order separately. Pointer will rest below first graduation.

MOUNTING: Gauges come with mounting brackets and instructions.

## Marine



FACE DIAL is black with white graduations and pointers.

BEZEL is raised, painted satin black and made of brass, steel or stainless steel.

**CASE** is  $2^{1/16''}$  (steel or brass) or  $2^{5/8''}$  (steel) in diameter. Steel cases have dichromate coating to resist corrosion.

**LIGHTING** is internal and self-contained on 82000 series gauges. All gauge models include lighting kits.

electric gauges feature Bi-Torque® mechanisms (90° conventional sweep) on 82000 series gauges. Provide long life under heavy vibration and are not affected by changes in ambient temperature. Electric pressure, temperature and fuel level gauges require senders—order separately. Pointer on 82000 series gauges will rest at random position.

**MECHANICAL GAUGES** have Bourdon tube center gear mechanism. They withstand vibration and are not affected by changes in ambient temperatures. Mechanical pressure and vacuum gauges require tubing kits—order separately. Pointer will rest below first graduation.

**MOUNTING:** Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.



		Model No.	
Gauge Type	Dial Scale	Mech.	Elec.
Ammeter (Page 20)	60-0-60		283-A
Voltmeter (Page 20	10-16 V. 12 V.		283-H
Pressure (Page 14)	1-15 psi Fuel 0-100 Oil 5-100 Oil	283-E 283-D	283-L
Dual Air Pressure (Page 22)			
Temperature (Page 16)	100-280° Water 140-325 Oil	283-B 283-C	283-J 283-K

	Dial Scale	Mode	Model No.	
Gauge Type		Mech.	Elec.	
Press/Temp. (Page 22)				
Cylinder Head (Page 22)				
Press Vacuum (Page 22)				
Vacuum (Page 18)	2-30"	283-F		
Fuel Level (Page 19)	E-1/2-F		283-M	
Motor Minder (Page 18 & 21)		82300 82301		
Turbo Gauge (Page 21)				
Pyrometer (Page 21)				
Clock (Page 22)			284-AL	

		Mode	l No.
Gauge Type	Dial Scale	Mech.	Elec.
Ammeter (Page 20)	20-0-20 30-0-30 60-0-60	82201 82200 82202	
Voltmeter (Page 20)			
Pressure (Page 14)	0-50 psi 0-80 0-100	82207 82208 82209	
Dual Air Pressure (Page 22)			
Temperature (Page 16)	100-250° 100-250	82210 366-C	

		Mode	el No.
Gauge Type	Dial Scale	Mech.	Elec.
Press/Temp.			
Cylinder Head (Page 22)			
Press Vacuum (Page 22)			
Vacuum (Page 18)			
Fuel Level (Page 19)	E-1/2-F		82211
Motor Minder (Page 18 & 21)			
Turbo Gauge (Page 21)			
Pyrometer (Page 21)			
Clock (Page 22)			

		Model No.	
Gauge Type	Dial Scale	Mech.	Elec.
Ammeter (Page 20)	60-0-60 60-0-60 100-0-100		82108 82109 82110
Voltmeter (Page 20)	10-16 V. 12 V.		82112
Pressure (Page 15)	0-80 psi Oil 0-100 Oil 20-300 Drive Oil 25-400 Drive Oil		82113 82116 82120 82121
Dual Air Pressure (Page 22)			
Temperature (Page 16)	100-230° Water 100-280 Oil		82114 82115

		Model No.	
Gauge Type	Dial Scale	Mech.	Elec.
Press/Temp. (Page 22)			
Cylinder Head (Page 22)			
Press Vacuum (Page 22)			
Vacuum (Page 18)	2-30"	82117	
Fuel Level (Page 19)	E-1/2-F		82111
Motor Minder (Page 18 & 21)			
Turbo Gauge (Page 21)			
Pyrometer (Page 21)			
Clock (Page 22)			

## GAUGES

## World Wide Instruments

FACE DIAL is black with red pointer. Numerals are white and yellow. All gauges feature international symbols to indicate the function being monitored.

BEZEL is raised and made of bright stainless steel.

CASE is 21/16" (steel) diameter and has dichromate coating to resist corrosion.

LIGHTING is internal and self-contained. Light kit is included.

**ELECTRIC GAUGES** feature Bi-Torque mechanisms and can be mounted at any angle. Not affected by car voltage or by changes in ambient temperature. Electric pressure, temperature and fuel level gauges require senders-order separately. Pointer will rest at random position.

MECHANICAL GAUGES have Bourdon tube, Accustat mechanisms. Silicone damped pointer assures steady readings. Withstands heavy vibration. Mechanical pressure and vacuum gauges require tubing kits-order separately. Pointer will rest below first graduation.

MOUNTING: Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

## **TACHOMETERS**

**82616** (12v., neg. grd.) 0-6000 RPM

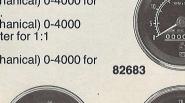
#### Diesel

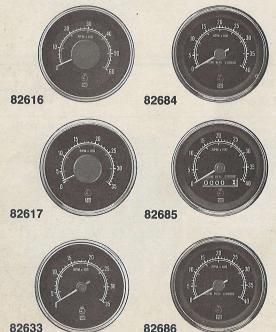
82617 (Elec.-any volt. or grd.) 0-3500 RPM **82633** (Elec.-12 volt, neg. grd.) 0-3500 RPM **82683** (Mechanical) 0-4000

with Odometer for .5:1 take-off. 82684 (Mechanical) 0-4000 for .5:1 take-off.

82685 (Mechanical) 0-4000 with Odometer for 1:1 take-off.

82686 (Mechanical) 0-4000 for 1:1 take-off.





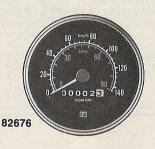
## SPEEDOMETERS

82676 (Mechanical) 0-90 mph/ 0-140 km/h. Odométer records in kilometers only.

82680 (Mechanical) 0-80 mph/ 0-130 km/h. Odometer records in miles only. Meets FMVSS

82687 (Mechanical) 0-80 mph/ 0-130 km/h. Million mile Odometer. Meets FMVSS







## **OIL PRESSURE**

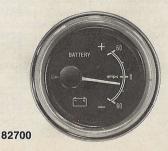
82704 (Mechanical) 5-100 psi **82705** (12v., neg. grd.) 0-100 psi **82719** (Mechanical) 5-100 psi. <sup>7</sup>/<sub>16</sub>"-20 Pt. **82720** (12v., pos. grd.) 0-100 psi.





#### **AMMETERS**

82700 60-0-60 82701 100-0-100 82713 30-0-30







## WATER TEMPERATURE

**82702** (12v., neg. grd.) 100-280°F **82703** (Mechanical) 100-265°F **82722** (12v., pos. grd.) 100-280°F





## TRANSMISSION OIL

#### **TEMPERATURE**

**82707** (12v., neg. grd.) 150°-350°F



PRESSURE 82717 (Mechanical) 20-300 psi



## **AIR PRESSURE**

**82710** (Mechanical) 10-150 psi **82721** (Mechanical) 10-150 psi, ½6"-20 Pt. **82711** (12 v., neg. grd.) 0-150 psi





**VACUUM** 

82718 2-30" Hg

## **CONVERTER OIL**

#### **TEMPERATURE**

**82715** (12v., neg. grd.) 150-350°F



## **PRESSURE**

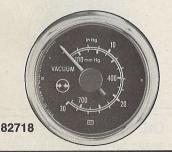
**82714** (12v., neg. grd.) 0-100 psi



## **VOLTMETER**

**82709** (12v., neg. grd. or pos. grd.) 10-16v. **82716** (24v., neg. grd.) 20-32v.





## **FUEL LEVEL**

**82712** (12v., neg. grd.) 0-1/2-4/4 **82724** (12v., pos. grd.) 0-1/2-4/4



## HYDRAULIC OIL TEMPERATURE

82708 (12v., neg. grd.) 100-220°F



## **ENGINE OIL TEMPERATURE**

**82706** (12v., neg. grd.) 150-350°F **82723** (12v., pos. grd.) 150-350°F



## INSTRUMENTS

## **Deluxe Instruments**

**FACE DIAL** is black with white graduations and pointers. **BEZEL** is flat, bright stainless steel.

CASE is 21/16" (steel or brass) or 25/8" (steel) in diameter. Steel cases have dichromate coating to resist corrosion. **LIGHTING** is internal and self-contained on 82000 series gauges. All gauge models include lighting kits.

ELECTRIC GAUGES feature Bi-Torque® mechanisms (90° conventional sweep) on 82000 series gauges. Provide long life under heavy vibration and are not affected by changes in ambient temperatures. Electric pressure, temperature and fuel level gauges require senders—order separately. Pointer on 82000 series gauges will rest at random position.

MECHNICAL GAUGES have Bourdon tube center gear mechanisms. They withstand vibration and are not affected by changes in ambient temperatures. Mechanical pressure and vacuum gauges require tubing kits—order separately. Pointer will rest below first graduation.

MOUNTING: Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

## **TACHOMETERS**

535-AH (Mechanical) 0-9000 RPM **82150** (12V., Neg. Grd.) 0-6000 RPM **997-R** (12V., Neg. Grd.) 0-8000 RPM







535-AH

## Diesel

**82157** (Any Volt. or Grd.) 0-3500 RPM **82620** (12V., Neg. Grd.) 0-3500 RPM **82622** (12V., Neg. Grd.) 0-3500 RPM. With Hourmeter. **551-AKM** (Mechanical) 0-5000 RPM





997-R

## **MANIFOLD AIR PRESSURE**

82321 (Mechanical) 2-30 psi



## **SPEEDOMETERS**

550-BP (Mechanical) 0-160 mph. Odometer records in miles only.

**82677** (Mechanical) 5-85 mph., 15-130 kmh. Odometer records in miles only. Meets FMVSS #127.





## **FUEL PRESSURE**

**82319** (Mechanical) 1-10 psi **82320** (Mechanical) 2-30 psi 82325 (Mechanical) 10-200 psi 82333 (12V., Neg. Grd.) 0-16 psi





### WATER TEMPERATURE

82326 (Mechanical) 100-265°F. **82306** (12V., Neg. Grd.) 100-240°F. **82307** (12V., Neg. Grd.) 100-280°F.





## **OIL PRESSURE**

82322 (Mechanical) 5-80 psi 82323 (Mechanical) 5-100 psi 92324 (Mechanical) 10-200 psi **82304** (12V., Neg. Grd.) 5-80 psi **82305** (12V., Neg. Grd.) 5-100 psi







## **OIL TEMPERATURE**

**82327** (Mechanical) 140-325°F. **82308** (12V., Neg. Grd.) 140-320°F.





**DRIVE OIL PRESSURE** 

82120 (Mechanical)

20-300 psi

## **AIR PRESSURE**

**82329** (Mechanical) 10-150 psi

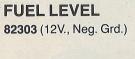




## **VACUUM**

**82328** (Mechanical) 2-30" Hg







## **AMMETERS**

82310 30-0-30 82311 60-0-60 82313 100-0-100



**VOLTMETER 82309** (12V., Neg. Grd./Pos. Grd.) 10-16 V.



#### **PYROMETER**

**82335** (12V., Neg. Grd.) 300-1500°F



## **DUAL AIR**

**82332** (Mechanical) 10-150/10-150 psi



## Deluxe Racing—25/8" Diameter

## **FUEL PRESSURE**

82405 (Mechanical) 1-15 psi



## AIR PRESSURE

**82408** (Mechanical) 10-150 psi



## **OIL TEMPERATURE**

**82410** (Mechanical) 140-325°F



## FUEL LEVEL

**82413** (12V., Neg. Grd.) (Formerly 616-B)



## **OIL PRESSURE**

**82406** (Mechanical) 5-100 psi **82407** (Mechanical) 10-150 psi



## WATER TEMPERATURE

82409 (Mechanical)



## **VACUUM**

82411 (Mechanical) 2-30 psi



## AMMETER

82404 60-0-60



## **INSTRUMENTS**

# Heavy-Duty Instruments

FACE DIAL is black with white graduations and pointers. BEZEL is raised, painted satin black and made of steel or stain-

CASE is 21/16" (steel) and has dichromate coating to resist

LIGHTING is internal and self-contained. Lighting kits are included.

ELECTRIC GAUGES feature Bi-Torque® mechanisms and can be mounted at any angle. Not affected by car voltage or by changes in ambient temperature. Electric pressure, temperature and fuel level gauges require senders—order separately. Pointer will rest at random position.

MECHANICAL GAUGES have Bourdon tube, Accustat® mechanisms. Silicone damped pointer assures steady readings. Withstands heavy vibration. Mechanical pressure and vacuum gauges require tubing kits—order separately. Pointer will rest below first graduation.

**MOUNTING:** Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

## **TACHOMETERS**

**424-EX** (Mechanical) 0-10,000 RPM **424-EY** (Mechanical) 0-12,000 RPM **535-AK** (Mechanical) 0-9000 RPM) **997-J** (12V., Neg. Grd.) 0-8000 RPM **997-K** (12V., Neg. Grd.) 0-6000 RPM



535-AK



424-EX

Diesel

994-C (Any Volt. or Grd.) 0-3500 RPM **82619** (12V., Neg. Grd.) 0-3500 RPM **82621** (12V., Neg. Grd.) 0-3500 RPM, with Hourmeter **551-AHK** (Mechanical) 0-3500 RPM **551-AHL** (Mechanical) 0-3500, includes Odometer





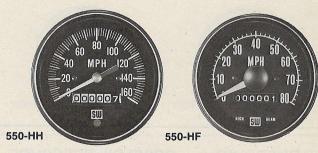


551-AHK



## **SPEEDOMETERS**

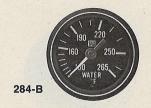
**550-HH** (Mechanical) 0-160 mph. Odometer reads in miles **550-HF** (Mechanical) 0-80 mph. Million mile Odometer **82678** (Mechanical)5-85 mph., 15-130 kmh, Odometer reads in miles. Meets FMVSS #127.

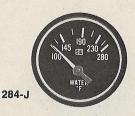




## WATER TEMPERATURE

**284-B** (Mechanical) 100-265°F. **284-J** (12V., Neg. Grd.) 100-280°F. **284-AF** (12V., Neg. Grd.) 100-230°F.





## OIL TEMPERATURE

284-C (Mechanical) 140-325°F. 284-K(12V., Neg. Grd.) 140-320°F.







## OIL PRESSURE

**284-D** (Mechanical) 5-100 psi **284-P** (Mechanical) 10-200 psi



**284-L** (12V., Neg. Grd.) 0-100 psi **284-AE** (12V., Neg. Grd.) 0-80 psi



## CYLINDER HEAD TEMP.

**284-AK** (12V., Neg. Grd.) 100-600°F.



## **FUEL PRESSURE**

**284-E** (Mechanical) 1-15 psi **284-AM** (12V., Neg. Grd.) 0-16 psi





## **FUEL LEVEL**

284-AK

284-M (12V., Neg. Grd.)

**DUAL PRESSURE/TEMP. 82336** 0-150 psi, 110-260°F.

CLOCK

284-AL (12V., Neg. Grd.)





**DUAL AIR** 

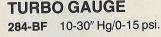
**PRESSURE** 

82331 (Mechanical)

10-150/10-150 psi

## PRESSURE/VACUUM

284-F 40 psi/0-30" Hg

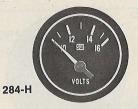






## **VOLTMETER**

**284-H** (12V., Neg. Grd. Pos. Grd.) 10-16V. **284-AJ** (12V., Neg. Grd.) 20-32 V.





## **AMMETER**



## **AMMETER**

284-A 60-0-60 284-AA 100-0-100\* 284-AB 60-0-60\* 284-AD 150-0-150\*

\*Requires remote shunt.

## AIR PRESSURE



**284-N** (Mechanical) 10-150 psi **284-T** (12V., Neg. Grd.) 0-150 psi



# TRANSMISSION PRESSURE

284-R (Mechanical) 20-300 psi 284-S (Mechanical) 30-400 psi

## **PYROMETER**

**82334** (12V., Neg. Grd.) 300-1500°F.



## VACUUM

284-AH (Mechanical) 2-30" Hg.



## **MOTOR MINDER**

82300 82301



284-S

## **INSTRUMENTS**

# Stage 3 & Standard Instruments

## Stage 3 Instruments

**FACE DIAL** is black with white pointer and numerals and with yellow and white accents.

**BEZEL** is raised, painted satin black and made of stainless steel.

CASE is 21/16" (steel) in diameter. Steel cases have dichromate coating to resist corrosion.

**LIGHTING** features patented Transoptic® lighting which combines front and back lighting features for improved night time readability. Lighting kits are included with all gauge models.

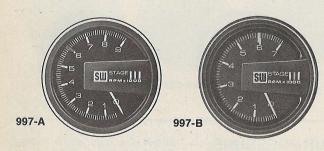
**ELECTRIC GAUGES** have Bi-Torque® mechanisms and can be mounted at any angle. Not affected by car voltage or by changes in ambient temperature. Senders are required for electric temperature, pressure and fuel level gauges. Pointer will rest at random position.

**MECHANICAL GAUGES** have Bourdon tube Accustat® mechanisms. Withstands heavy vibration. Silicone damped pointer assures steady readings. Installation material included. Pointer will rest below first graduation.

**MOUNTING:** Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

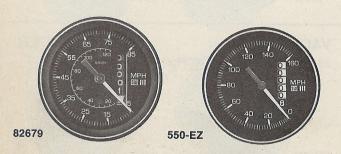
## **TACHOMETERS**

997-A (12V., Neg. Grd.) 0-9000 RPM 997-B (12V., Neg. Grd.) 0-7000 RPM



## **SPEEDOMETERS**

**82679** (Mechanical) 5-85 mph., 15-125 kmh. Odometer reads in miles. Meets FMVSS #127. **550-EZ** (Mechanical) 0-160 mph., Odometer reads in miles.



## **OIL PRESSURE**

**283-D** (Mechanical) 5-100 psi **283-L** (12V., Neg. Grd.) 0-100 psi





## **WATER TEMPERATURE**

**283-B**(Mechanical) 100-280°F **283-J** (12V., Neg. Grd.) 100-280°F

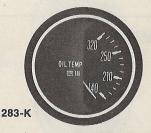




## OIL TEMPERATURE

**283-C** (Mechanical) 140-325°F **283-K** (12V., Neg. Grd.) 140-325°F





## FUEL LEVEL

283-M (12V., Neg. Grd.)

FUEL PRESSURE 283-E (Mechanical) 1-15 ps





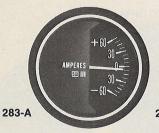


**AMMETER** 

**VACUUM** 

283-F (Mechanical) 2-30" Hg

283-A 60-0-60



ED HI VACUUM 283-F

**VOLTMETER** 

283-H (12V., Neg. Grd.) 10-16V.



## Standard Instruments

FACE DIAL is black with white pointers, graduations, and numerals.

BEZEL is flat and bright chrome plated.

CASE is 21/32" in diameter (steel) with dichromate protective

LIGHTING—non-illuminated.

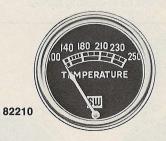
ELECTRIC GAUGES have thermo mechanisms. They withstand vibration and changes in ambient temperature. Electric fuel level gauges require senders—order separately. Pointer will rest below first graduation.

MECHANICAL GAUGES have diaphragm mechanisms. They withstand vibration and changes in ambient temperature. Mechanical pressure gauges require tubing kits—order separately. Pointer will rest below first graduation.

MOUNTING: Gauges come with mounting brackets and instructions.

## **TEMPERATURE**

82210 (Mechanical) 100-250°F. 366-C-48(Mechanical) 100-250°F.



## **OIL PRESSURE**

**82207** (Mechanical) 0-50 psi **82208** (Mechanical) 0-80 psi 82209 (Mechanical) 0-100 psi



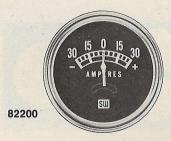
82211 (12V., Neg. Grd./Pos. Grd.)



82209

**AMMETERS** 

82201 20-0-20 82200 30-0-30 82202 60-0-60



## INSTRUMENTS

# **Marine Instruments**

FACE DIAL is black with white graduations and pointers.

BEZEL is raised, painted satin black and made of brass, steel or stainless steel.

CASE is 21/16" (steel or brass) or 25/8" (steel) in diameter. Steel cases have dichromate coating to resist corrosion.

LIGHTING is internal and self-contained on 82000 series gauges. All gauge models include lighting kits.

ELECTRIC GAUGES feature Bi-Torque® mechanisms (90° conventional sweep) on 82000 series gauges. Provide long life under heavy vibration and are not affected by changes in ambient temperature. Electric pressure, temperature and fuel level gauges require senders—order separately. Pointer on 82000 series gauges will rest at random position.

MECHANICAL GAUGES have Bourdon tube center gear mechanism. They withstand vibration and are not affected by changes in ambient temperatures. Mechanical pressure and vacuum gauges require tubing kits-order separately. Pointer will rest below first graduation.

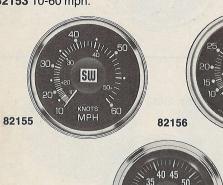
MOUNTING: Gauges come with mounting brackets and instructions. They may be installed in all S-W mounting accessory panels, etc., as well as in existing panels.

## **SPEEDOMETERS**

82155 10-60 mph., 9-52 knots 82156 10-45 mph., 9-39 knots

82152 10-45 mph.

82153 10-60 mph.



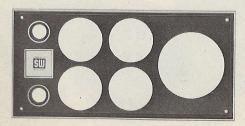


SW

## **PANELS**

271-W Panels are 121/2" x 61/4" and have a nonreflective surface. Will hold up to four gauges and a Tachometer.

82153



## **TACHOMETERS**

82154 0-6000 RPM

#### Diesel

**82157** (Any Volt or Grd.) 0-3500 RPM **82620** (12V., Neg. Grd.) 0-3500 RPM **82622** (12V., Neg. Grd.) 0-3500 RPM, with Hourmeter





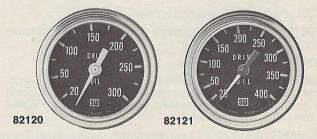
82157

82620

82622

## **DRIVE OIL PRESSURE**

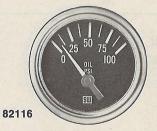
82120 (Mechanical) 20-300 psi 82121 (Mechanical) 25-400 psi



## **OIL PRESSURE**

**82113** (12V., Neg. Grd.) 0-80 psi **82116** (12V., Neg. Grd.) 0-100 psi





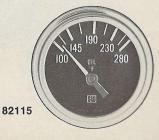
## WATER **TEMPERATURE**

82114 (12V., Neg. Grd.) 100-230°F.



## **OIL TEMPERATURE**

82115 (12V., Neg. Grd.) 100-280°F.





**VACUUM 82117** 2-30" Hg



FUEL LEVEL

82111 (12V., Neg. Grd.)



**AMMETERS** 

82108 60-0-60 82109 60-0-60\* 82110 100-0-100\* **VOLTMETER** 

82112 (12V., Neg. Grd./Pos. Grd.) 10-16V.



\*Requires remote shunt.

# **Pressure Gauges**



# WORLD WIDE MECHANICAL

Equipped with lighting kit, mounting brackets and instructions. Tubing kits must be ordered separately, see next page.

Туре	Dial Scale	21/16"
OIL	5-100 5-100	82704 82719①
AIR	10-150 10-150	82710 82721①
TRANS OIL	20-300	82717

①7/16"-20 PT connection



## **DELUXE MECHANICAL**

Includes lighting kit, mounting brackets and instructions. Tubing Kits must be ordered separately, see next page.

Туре	Dial Scale	21/16"	25/8"
OIL	5-80 5-100 10-150 10-200	82322 82323 — 82324	82406 82407
FUEL	1-10 1-15 2-30 10-200	82319  82320 82325	
AIR	10-150	82329	82408 368-P①
DRIVE OIL	20-300 25-400	82120 <sup>②</sup> 82121 <sup>②</sup>	_
MANI- FOLD	2-30	82321	-
DUAL AIR	10-150/ 10-150	82332	_

①3%" Diameter Case ②Brass Case



### **HEAVY DUTY MECHANICAL**

Equipped with lighting kit, mounting brackets and instructions. Tubing Kits must be ordered separately, see next page.

Туре	Dial Scale	21/16"
OIL	5-100 10-200	284-D 284-P
TRANS	20-300 30-400	284-R 284-S
AIR	10-150	284-N
FUEL	1-15	284-E
DUALAIR	10-150/10-150	82331



## STAGE 3 MECHANICAL

Includes lighting kit, mounting brackets, 72" of tubing with fittings and instructions.

Туре	Dial Scale	21/16"
OIL	5-100	283-D
FUEL	1-15	283-E



## STANDARD MECHANICAL

Includes mounting brackets and instructions. Tubing kits must be ordered separately, see next page.

Туре	Dial Scale	21/32"
OIL	0-50	82207①
OIL	0-80	82208①
OIL	0-100	82209①

Subject to field availability



## **WORLD WIDE ELECTRICAL**

Equipped with lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
OIL	0-100 0-100	12V, NG GD 12V, POS GD	82705 82720
AIR	0-150	12V, NG GD	82711
CONV	0-100	12V, NG GD	82714



## **DELUXE ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
OIL	0-80 0-80 0-100 0-100	12V, NG GD 12V, NG GD 12V, NG GD 12V, NG GD	82304 82113 ① 82305 82116 ①
FUEL	0-16	12V, NG GD	82333

①Brass Case



## **HEAVY DUTY ELECTRIC**

Equipped with lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/s"
OIL	0-80 0-100	12V, NG GD 12V, NG GD	284-AE 284-L
AIR	10-150	12V, NG GD	284-17
FUEL	0-16	12V, NG GD	254-48



### STAGE 3 ELECTRIC

Includes lighting kit, mounting wire & terminals and instructions. Summer must be ordered separately appearance.

Туре	Dial Scale	Voltage	250
OIL	5-100	TENNETED	20014

## **GAUGE ACCESSORIES**

# Pressure Senders, Tubing Kits, Adapters



## MARINE MECHANICAL

Equipped with lighting kit, mounting brackets, brass case and instructions. Tubing kits must be ordered separately.

Туре	Dial Scale	21/16"
DRIVE	20-300	82120
OIL	25-400	82121



## MARINE ELECTRICAL

Equipped with lighting kit, mounting brackets, brass case and instructions. Senders must be ordered separately.

Туре	Dial Scale	21/16"
OIL	0-80	82113
	0-100	82116



## **SENDERS FOR ELECTRIC** PRESSURE GAUGES

Dial Scale	Voltage	Part Number
5-80	12V 12V	279-A 353-Z (Brass)
5-100	12V	279-B
5-150	12V	279-C
0-16	12V	82504

IMPORTANT NOTICE: The senders on this page are for use with gauges manufactured by Stewart-Warner. They are not for use with gauges made by any other company.

Stewart-Warner manufactured instruments will provide system accuracy only when used with Stewart-Warner Senders. Do not use Stewart-Warner Instruments with senders of other than Stewart-Warner origin as accuracy will be adversely affected.

## PRESSURE SENSITIVE LABELS

Allow you to change the nomenclature of pressure gauges. For use on Heavy Duty and Deluxe models. Cover gauge with appropriate sticker for the application required. Each kit consists of four labels.

## **MODEL 823705**

For 25/8" Pressure Gauges. Labels included: Water P.S.I., Oil P.S.I., Trans. P.S.I., Fuel P.S.I.

For 2<sup>1</sup>/<sub>16</sub>" Pressure Gauges. Labels included: Water P.S.I., Oil P.S.I., Trans. P.S.I., Fuel P.S.I.

For 21/16" Pressure Gauges. Labels included: Oil P.S.I., Fuel P.S.I., Clutch P.S.I., Torque Converter P.S.I.

## TUBING KITS FOR MECHANICAL PRESSURE GAUGES

No. 82553 (formerly 366-FF)—For installing mechanical oil pressure and vacuum gauges with  $\frac{1}{8}$ " p.t. connection. Contents of Kit:

- A. Coupling with 1/8" Int. P.T. B. Six feet 1/8" nylon tubing C. Coupling with 1/8" Ext. P.T. D. Adapter for 1/4" P.T. oil gallery
- E. Instruction sheet

No. 366-HM-Same as No. 82553 above, except with 16' of tubing for rear engine cars.

## METRIC PRESSURE ADAPTER NUT— 82555

For use with Piping Kits 82553 (formerly 366-FF) or 366-HM or Electric (12V) Pressure Sender Series 279 listed on this page.

Kit includes: Adapter nuts to convert threads on domestic kits or sender to M10 x 1K threads.

Used on Alpha Romeo, Audi, BMW, Porsche, Volkswagen and other cars using 10M x 1K threads.

## METRIC PRESSURE ADAPTER KIT-366-ST

For use with Piping Kits 82553 (formerly 366-FF) or 366-HM or Electric (12V) Pressure Sender Series 279 listed on this page.

Kit includes: Adapter nuts to convert threads on domestic kits or sender to M10 x 1K, M12 x 1.5 and M14 x 1.5 threads.

Used on: Alfa Romeo, Audi, BMW, Fiat, Mercedes-Benz, Opel, Peugeot, Porsche, Renault, Volkswagen, Volvo and all others using M10 x 1K, M12 x 1.5 or M14 x 1.5 threads.

# JAPANESE PRESSURE ADAPTER KIT—

For use with 82553 tubing kit or electric 12 volt 279 and 353 series pressure senders.

Kit includes adapter nuts to convert threads on standard tubing kits or senders to 1/8"-28 Pt. male threads and also contains a 1/8"-28 Pt. female adapter for use in applications requiring a tee

Used on: Chevy L.U.V., Datsun, Subaru, Toyota, and all others using 1/8"-28 Pt. threads.

## **OTHERS**

English, German, Ford, Volkswagen Type 4, Porsche 914 and Saab engines have oil pressure and water temperature connections utilizing Dryseal American Standard Taper Pipe Threads (NPTF) the same as Domestic Cars. For these applications, use appropriate Universal Kits to match range, thread size and gauge style.

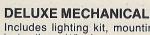
# **Temperature Gauges**



## **WORLD WIDE MECHANICAL**

Includes lighting kit, mounting brackets, instructions, ½" adapter nut and a length of tubing. The number after the base model number equals the length of tubing supplied with the gauge. See next page for adapter nuts.

Туре	Dial Scale	21/16"
WATER	100-265	82703-72"



Includes lighting kit, mounting brackets, instructions, ½" adapter nut and a length of tubing. The number after the base model number equals the length of tubing supplied with gauge. See next page for adapter nuts.



Туре	Dial Scale	Case Dia.	Gauge Nos.
WATER	100-265	21/16"	82326-48", -60", -72", -96", -120", -144", -216", -288", -360", 82409-60", -72", or -144"
OIL	140-325 140-325	2½16" 25%"	82327-60", -72", -96", -144" or -216" 82410-60" or -72"

## **HEAVY DUTY MECHANICAL**



Includes lighting kit, mounting brackets, instructions, ½" adapter nut and a length of tubing. The number after the base model number equals the length of tubing supplied with the gauge. See next page for adapter nuts.

Туре	Dial Scale	Case Dia.	Gauge Nos.
WATER	100-265	21/16"	284-B-36", -72" or -144"
OIL	140-325	21/16"	284-C-36", -72" or -144"



## STAGE 3 MECHANICAL

Includes lighting kit, mounting brackets, instructions, ½" adapter nut and 72" of tubing. See next page for adapter nuts.

Туре	Dial Scale	21/16" Gauge
WATER	100-280	283-B-72
OIL	140-325	283-C-72



## STANDARD MECHANICAL

Includes mounting brackets, instructions,  $V_2''$  adapter nut and a length of tubing. The number after the base model number equals the length of tubing supplied with gauge. See next page for adapter nut.



#### **WORLD WIDE ELECTRICAL**

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
WATER	100-280 100-280	12V, NG GD 12V, POS GD	82702 82722
OIL	150-350 150-350	12V, NG GD 12V, POS GD	82706 82723
TRANS OIL	150-350	12V, NG GD	82707
HYD. OIL	100-220	12V, NG GD	82708
CONV. OIL	150-350	12V, NG GD	82715



#### **DELUXE ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
WATER	100-230	12V, NG GD 12V, NG GD 12V, NG GD	82306 82114① 82307
OIL		12V, NG GD 12V, NG GD	82115 <sup>①</sup> 82308
PYROMETER	300-1500	12V, NG GD	82335





#### **HEAVY DUTY ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Sender must be ordered separately, see next page.

Type	Dial Scale	Voltage	21/16"
WATER	100-230 100-280	12V, NG GD 12V, NG GD	284-AF 284-J
OIL	140-320	12V, NG GD	284-K
PYROMETER	300-1500	12V, NG GD	82334



#### STAGE 3 ELECTRIC

Includes lighting kit, mounting brackets, wire & terminals and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
WATER	100-280	12V, NG GD	283-J
OIL	140-320	12V, NG GD	283-K



## MARINE ELECTRIC

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see next page.

Туре	Dial Scale	Voltage	21/16"
WATER	100-230	12V, NG GD	82114
OIL	100-280	12V, NG GD	82115

Туре	Dial Scale	Gauge
TEMP.	100-250	82210① -36", -48", -60", -72" or -144"
TEMP.	100-250	366-C-48" —includes radiator hose connection & fitting

①Cannot be lighted

## **GAUGE ACCESSORIES**

# Temperature Senders, Adapters



## **ELECTRIC TEMPERATURE SENDERS SELECTION CHART**

Gauge Number	Style	Range—Type	Univ. (1/8, 1/4, 3/8 or 1/2 PT)	1/8 PT	1/4 PT	% PT	1/2 PT	Drain Plug 1/2-20	Univ. Metric
283-J 283-K 284-J	Stg 3 Stg 3 HD	100-280 Water 140-320 Oil 100-280 Water	280-ED 280-EE 280-ED	334-H 334-H	334-AA 334-AA	334-AB 	334-AD 334-AD	280-EH	82510 
284-K 284-AF 284-AK	HD HD HD	140-320 Oil 100-230 Water 100-320 Cyl Hd	280-EE 280-EC 280-EK	Ξ	334-N	334-P	334-R	280-EH	=
311 Series 311 Series 82114 82115	Truck Truck Deluxe Deluxe	100-325 Oil 100-240 Water 100-230 Water 100-280 Oil	280-EB 280-EA 280-EA 280-ED	362-CZ 362-CZ 334-H	362-AN 362-AN 362-AN 334-AA	362-AJ 362-AJ 334-AB	362-DA 362-AH 362-AH 334-AD	— — 82508	- - 82510
82205 82306 82307 82308	Sensor Deluxe Deluxe Deluxe	100-280 Water 100-240 Water 100-280 Water 140-320 Oil	280-EA 280-EA 280-ED 280-EE	362-CZ 362-CZ 334-H	362-AN 362-AN 334-AA	362-AJ 362-AJ 334-AB	362-AH 362-AH 334-AD	   280-EH	82510
82702 82706 82707 82708 82715	WW WW WW WW	100-280 Water 150-350 Oil 150-350 Trans. 100-220 Hyd. Oil 150-350 Conv. Oil	280-ED 280-EE 280-EE 280-EC 280-EE	334-H — — —	334-AA  334-N 	334-AB — 334-P	334-AD — 334-R	280-EH 280-EH 280-EH	82510 — — — —
82722 82723	WW WW	100-280 Water 150-350 Oil	280-ED 280-EE	334-H	334-AA —	334-AB —	334-AD .	280-EH	82510

## **TEMPERATURE GAUGE** SENDER ADAPTER **NUTS FOR MECHANICAL GAUGES**

Outside Thread	Min. I.D.	Part Number
1/4" P.T. ①	.3860"	428819 (Steel) ②
3/6" P.T.	.4375"	408550 (Brass)
3/6" P.T.	.4375"	72446 (Steel) ②
1/2" P.T.	.4375"	90567 (Brass) ②
1/2" P.T.	.5000"	412208 (Brass)
5/6" -18	.4531"	95527 (Brass) ②

①For tubing less than 120" in length @The above nuts are found in 366-NK Kit.

## IMPORTED CAR ADAPTERS— Metric Electric Sender Kit—82510

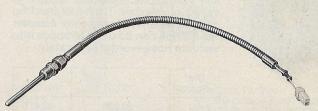
For use in conjunction with 284-J (HD) or 283-J (Stage 3) 100°-280°F. Water Temperature Gauges.

Kit includes: 12 volt electric sender with 10 MM threads and adapters for 14MM, 16MM and 18MM threads.

Used on: Alfa-Romeo, Audi, BMW, Datsun, Dodge Colt, Fiat, Mazda, Mercedes-Benz, Opel, Peugeot, Renault, Toyota, Volkswagen, Volvo and all others using 10mm, 14mm, 16mm or 18mm threads and 100°-280°F. range.

### **OTHERS**

English, German Ford, Volkswagen Type 4, Porsche 914 and Saab engines have oil pressure and water temperature connections utilizing Dryseal American Standard Taper Pipe Threads (NPTF) the same as Domestic Cars. For these applications, use appropriate Universal Kits to match range, thread size and gauge style



## THERMOCOUPLE FOR PYROMETERS-**MODEL 82505**

To be used with either model. ½" N.P.T.F. connection with 2½" probe tip projection is non-adjustable. Probe wire measures 17" in length. For longer lengths choose from:

82556-1

82556-2

82556-3

5' Extension Wire 10' Extension Wire

20' Extension Wire

## PRESSURE SENSITIVE LABELS

Allow you to change the nomenclature of temperature gauges. For use on Heavy Duty and Deluxe models. Cover gauge with appropriate sticker for the application required. Each kit consists of four labels.

#### **MODEL 823706**

For 25%" Temperature Gauges. Labels included: Water °F, Oil °F, Trans. °F, Axle °F.

## **MODEL 823707**

For  $2^{1}/_{16}$ " Temperature Gauges. Labels included: Water °F, Oil °F, Trans. °F, Axle °F.

## **IMPORTANT NOTE:**

The senders in this catalog are for use with gauges manufactured by Stewart-Warner. They are not for use with gauges made by any other company.

Stewart-Warner manufactured instruments will provide system accuracy only when used with Stewart-Warner Senders. Do not use Stewart-Warner Instruments with senders of other than Stewart-Warner origin as accuracy will be adversely affected.

# Vacuum Gauges



## WORLD WIDE MECHANICAL

Includes lighting kit, mounting brackets and instructions. Measures vacuum in inches of mercury. Tubing kits must be ordered separately. Adapter tee 826956 can be used to splice into vacuum hose—order separately.

Dial Scale	21/16"
0-30	82718



## MARINE MECHANICAL

Includes lighting kit, mounting brackets and instructions. Measures vacuum in inches of mercury. Tubing kit must be ordered separately, see below. Adapter tee 826956 can be used to splice into vacuum hose-order separately.

Dial Scale	21/16"
2-30	82117



## **DELUXE MECHANICAL**

Includes lighting kit, mounting brackets and instructions. Measures vacuum in inches of mercury. Tubing kit must be ordered separately, see below. Adapter tee 826956 can be used to splice into vacuum hose-order separately.

Dial Scale	21/16"	25/8"
2-30	82328 82117①	82411

1 Brass Case.



## **MOTOR MINDER** Model 82300

An accurate and reliable vacuum gauge which helps drivers maximize fuel economy. Color segmented dial tells driver when he is wasting gas and also tells him when he is maximizing fuel economy. Includes 21/16" diameter gauge with black bezel, installation kit, light kit and instructions.

NOTE: Also see our other motor minders, Model 82460 and 82301 on page 25.



## **HEAVY DUTY** MECHANICAL

Includes lighting kit, mounting brackets and instructions. Measures vacuum in inches of mercury. Tubing kit must be ordered separately, see below. Adapter tee 826956 can be used to splice into vacuum hose—order separately.

Dial Scale	21/16"
2-30	284-AH

## **TUBING KITS FOR VACUUM GAUGES**

**No. 82553** (formerly 366-FF)—For installing mechanical vacuum and oil pressure gauges with 1/8" p.t. connection.

Contents of Kit:

- A. Coupling with 1/8" Int. P.T. B. Six feet 1/8" nylon tubing
- C. Coupling with 1/8" Ext. P.T. D. Adapter for 1/4" P.T. oil gallery
- E. Instruction sheet

No. 366-HM—Same as No. 82553, except with 16' of tubing for rear engine cars.

NOTE: Adapter Tee No. 826956 can be used to splice into vacuum hose—order separately.



## STAGE 3 MECHANICAL

Includes light kit, mounting brackets, instructions and 72" of tubing with fittings. Adapter tee 826956 can be used to splice into vacuum hose—order separately.

Dial Scale	21/16" Gauge
2-30	283-F

## **RUBBER TUBING KIT FOR VACUUM GAUGES**

No. 82562—For installation of any Stewart-Warner vacuum gauge or motor minder in most applications.

Contents of Kit:

A. 6 ft. of rubber vacuum tubing

"T" fitting connector

C. Gauge vacuum hose fitting







# Fuel Level Gauges





## **WORLD WIDE ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see below.

Voltage	21/16"
12V, NG GD	82712
12V, POS GD	82724



## **DELUXE ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Senders must be ordered separately, see below.

Voltage	21/16"	25/8"
12V, NG GD		82413 (616-B)
12V, NG GD	82303 82111 ①	=

① Brass case.



## **HEAVY DUTY ELECTRIC**

Includes lighting kit, mounting brackets and instructions. Order senders separately, see below.

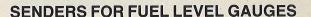
Voltage	21/16" Gauge
12V, NG GD	284-M



## STAGE 3 ELECTRIC

Includes lighting kit, mounting brackets, instructions and wire & terminals. Senders must be ordered separately, see below.

Voltage	2 <sup>1</sup> / <sub>16</sub> " Gauge
12V, NG GD	283-M



## **Choosing Fuel Level Senders**

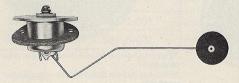
The holes in the tank unit bracket plate are not evenly spaced. The distance between two of the holes is greater than between any other two. When viewing the bracket plate, with the widely separated holes nearest you, the float arm will swing left if it is a left hand tank unit or right if it is a right hand tank unit. If there is more room in the tank to the left of the tank unit mounting location, use a tank unit that swings to the left and vice versa.



Description	12-Volt
6"-12" depth; LH arm	385-B
6"-12" depth: RH arm	385-C
10"-15" depth: LH arm	391-A
10"-15" depth: RH arm	391-B
151/2"-24" depth: LH arm	391-C
151/2"-24" depth; RH arm	391-D

**Replacement Floats:** 

411290 Brass (for 391 Series) 427410 Plastic (for 385 Series)



For 6"-12" Depth

NOTE: Order Fuel Level Sender (Tank Unit)
Installation Kit No. 366-LP separately, if
needed. Kit contains:
1—No. 93310 Flange
5—No. 79295 Screws
1—No. 72030 Gasket

5-No. 61463 Washers.



## STANDARD ELECTRIC

Includes mounting brackets and instructions. Sender must be ordered separately, see below.

Voltage	21/32" Gauge
12V	82211①

1 Cannot be lighted.

## IMPORTANT NOTE:

The senders on this page are for use with gauges manufactured by Stewart-Warner. They are not for use with gauges made by any other company.

Stewart-Warner Manufactured Instruments will provide system accuracy only when used with Stewart-Warner Senders. Do not use Stewart-Warner Instruments with senders of other than Stewart-Warner origin as accuracy will be adversely affected.

## **Ammeters and Voltmeters**



## WORLD WIDE AMMETERS

Includes lighting kit, mounting brackets and instructions.

Dial Scale	21/16"
30-0-30	82713
60-0-60	82700
100-0-100	82701

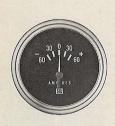


## STANDARD AMMETERS

Includes mounting bracket and instructions. Light kit must be ordered separately.

Dial Scale	Gauge
20-0-20	82201 ①
30-0-30	82200①
60-0-60	82202①

①Cannot be lighted



## **DELUXE AMMETERS**

Includes lighting kit, mounting brackets and instructions.

Dial Scale	2 <sup>1</sup> / <sub>16</sub> " Steel	25/8" Steel
30-0-30	82310	-/
60-0-60	82311 —	82404 —
100-0-100	82313	/=



## **WORLD WIDE VOLTMETERS**

Includes lighting kit, mounting bracket and instructions.

Dial Scale	Voltage	21/16"
10-16	12V, NG or POS GD	82709
20-32	24V, NG GD	82716



## **HEAVY DUTY AMMETERS**

Includes lighting kit, mounting brackets and instructions.

60-0-60	284-A 284-AB①
100-0-100	284-AA@
150-0-150	284-AD3

① Requires Remote Shunt 813489—please order separately.

® Requires Remote Shunt 407616—please order

separately.

③ Requires Remote Shunt 413717—please order

separately.



## **DELUXE VOLTMETERS**

Includes lighting kit, mounting bracket and instructions.

Dial Scale	Voltage	21/16"
10-16	12V, NG or POS GD 12V, NG or POS GD	82309 82112①

①Brass case



## STAGE 3 AMMETERS

Includes lighting kit, mounting brackets and instructions.

Dial Scale	21/16" Gauge
60-0-60	283-A



## **HEAVY DUTY VOLTMETERS**

Includes lighting kit, mounting brackets and instructions. Meters Volts D.C.

Dial Scale	Voltage	21/16"
10-16	12V, NG or POS GD	284-H
20-32	24V, NG GD	284-AJ



## **STAGE 3 VOLTMETER**

Includes lighting kit, mounting brackets, instructions and wire & terminals.

Dial Scale	Voltage	21/16"
10-16	12V, NG GD	283-H



#### MARINE AMMETERS

Includes lighting kit, mounting brackets, brass case and instructions.

Dial Scale	21/16"
60-0-60	82108
60-0-60	82109①
100-0-100	82110@

① Requires Remote Shunt 813489—please order

@Requires Remote Shunt 407616—please order separately.



## **MARINE VOLTMETER**

Includes lighting kit, mounting bracket, brass case and instructions.

Dial Scale	Voltage	21/16"
10-16	12V, NG or POS GD	82112

## GAUGES

# Special Gauges



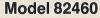
## **MOTOR MINDER**

Features an Accustat center gear Bourdon tube mechanism for monitoring vacuum, which can be used to check the mechanical condition of the engine and to obtain maximum fuel economy. Features a color segmented 270° pointer sweep for easy readability and Transoptic lighting for excellent night time illumination. Kit contains everything for easy installation.



## Model 82301

Includes a  $2^1/_{16}"$  diameter panel mount gauge with black bezel, vacuum tubing and "T" fitting connector.



Gauge is self-contained in a one-piece housing. Kit includes gauge vacuum tubing and "T" fitting connector.



## **TURBO GAUGE**

Features an Accustat® center gear Bourdon tube mechanism for monitoring both turbo boost pressure and engine vacuum in a single instrument. The gauge provides accurate readings of PSI on right hand orange coded scale and warns of excessive turbo charger boost pressures which may cause damage to the turbo charger and/or engine. Left hand green coded scale provides engine vacuum reading (inches Hg) for securing maximum fuel economy.



## Model 82461

Self-contained in a black one-piece housing, with transoptic lighting for excellent night time illumination. Equipped with vacuum tubing and installation hardware.

## Model 284-BF

Same as Model 82461, except for it has a 21/16" zinc dichromate steel case for panel mounting. Transoptic lighting; light kit included. Tubing kit 82553 must be ordered separately.



## **PYROMETERS**

Both pyrometers feature the Bi-Torque mechanism that assures accurate monitoring of exhaust gas temperatures and efficient operation of any type gasoline or diesel engines. Warns of improper fuel mixture, clogged air filter, etc. Each unit is subjected to 48 hours continuous test for maximum durability. 12 volt negative ground. Internal lighting (12 volt light kit included)  $2^{1}/_{16}"$  dia. case. Comes complete with mounting hardware.

## Deluxe—Model 82335

300°-1500°F. Includes 2¹/16" diameter deluxe case, lighting kits, mounting hardware and instructions. For 24v. system, order resistor number 829525-9.





## Heavy-Duty— Model 82334

300°-1500°F. Includes 2<sup>1</sup>/<sub>16</sub>" diameter heavy-duty case, lighting kit, mounting hardware and instructions. For 24v. system, order resistor number 829525-9.

# THERMOCOUPLE Model 82505



To be used with either model. ¼" N.P.T.F. connection with 2½" probe tip projection is non-adjustable. Probe wire measures 17" in length. For longer lengths choose from:

82556-1 82556-2 5' Extension wire

82556-3

20' Extension wire



# PRESSURE/TEMPERATURE MODEL 82336-96"

Heavy Duty gauge with 2½16" diameter case. 0-150 lbs. pressure scale and 110°-260° temperature range. Mounting bracket, 96" of temperature tubing with ½2" adapter nut, and instructions included. Light kit included, pressure tubing kit must be ordered separately.



## PRESSURE/VACUUM Model 284-F

40 psi, 0-30" Hg, internal lighting, mounting clamp. 21/16" dia.



## CLOCK MODEL 284-AL

12 v. DC Clock. Light kit included. 21/16" dia.



## CYLINDER HEAD TEMP. Model 284-AK

100°-600°, Internal lighting, mounting clamp. 2<sup>1</sup>/<sub>16</sub>" dia. Requires Sender **280- EK.** (For use only with 14mm spark plug)



## **DUAL AIR PRESSURE**

These mechanical gauges are equipped with center gear Bourdon type mechanisms (1/8" NPTF). For use with positive or negative ground systems. 21/16" diameter, dustproof, steel cases with chimney lighting.

Dial Scale	Part No.
0-150/0-150 lbs. air	82331
0-150/0-150 lbs. air	(Heavy duty style) 82332 (Deluxe style)



# 7/16"-20 Pt. Gauge AIR PRESSURE

This World Wide style mechanical gauge features a Bourdon tube, Accustat mechanism. 2½16 diameter steel case with internal lighting (light kit included) and a raised, bright stainless steel bezel. Face dial is black with white and yellow numerals, and a red pointer. 7½6-20 Pt. connection. Includes mounting brackets and instructions.

Dial Scale	Model Number
10-150	82721



# AIR PRESSURE WITH WARNING LIGHT

This heavy-duty mechanical gauge is equipped with a warning light and center-gear Bourdon type mechanism (1/8" NPTF). 21/16" diameter dustproof steel case with a non-reflecting satin chrome bezel and chimney lighting. For use with positive or negative ground systems.

Dial Scale	Model Number
5-150	D-368-P



# 7/<sub>16</sub>"-20 Pt. Gauge OIL PRESSURE

This World Wide style mechanical gauge features a raised, bright stainless steel bezel with internal lighting (light kit included). It has a Bourdon tube, Accustat mechanism for accurate steady readings. Face dial is black with white and yellow numerals, and a red pointer. 7/16"-20 Pt. connection. Includes mounting brackets and instructions.

Dial Scale	Model Number	
5-100 psi	82719	

## PANELS

# **Mounting Accessories**



## NORYL® PANELS

High impact Noryl® black plastic. Minimum flat area required for mounting.

**Module Mounting Kit** 

2 Hole Housing

Used with all gauge lines except Standard/Custom 21/32" dia. gauges. Gauges can be rotated 360° and modules mounted in any direction. (Stage 1 gauges requires lamp/socket kit 366-SW).. 287-A

3 Hole Housing

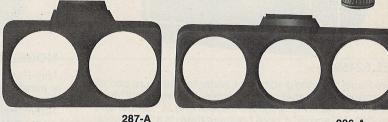
Used with all gauge lines except Standard/Custom  $2^{1/3}2^{2''}$  and  $2^{5/8}$  diameter gauges. Gauges can be

rotated 360° and modules mounted in any direction ...... 286-A

No. 824425: Replacement brace bracket for twoand three-hole panels.



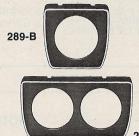
286-A

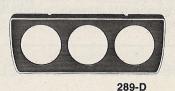


## DIE CAST PANELS Black or Wood Grain

Suede black finish, die-cast panel used with all gauge lines except 25%" diameter gauges. Woodgrain adhesive panel overlay is provided.

1-Hole Panel and Overlay	289-B
2-Hole Panel and Overlay	289-C
3-Hole Panel and Overlay	289-D

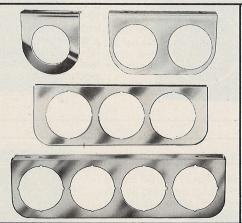




89-C

# BRIGHT CHROME & STRIPED CHROME STEEL PANELS

No. of	Panel	Lighting	Catalog
Gauges	Finish	Bracket	No.
For 21/16" &	21/32" Dia. G	auges	
1	bright	no	817825
2	bright	yes	814143
3	bright	yes	811653
4	bright	yes	813878
For 25% Dia	Gauges		
1	striped	no	811659
2	bright	no	813877
3	bright	no	813642





Cup Mounting Kit
Black crinkle finish. Includes Cup,
Base, Clamp, Strap and Hardware.
For 25%" dia. gauges ......366-MP

## REPLACEMENT LIGHTING KITS

		Indivi	idual Mount	No	n-Metallic Pa	nels	Metal I	Panels
Gauge Series	Size	Metal Panel	Non-Metallic Panel	286-A ② 21/ <sub>32</sub> " 21/ <sub>8</sub> "	287-A 2 <sup>1</sup> / <sub>32</sub> " 2 <sup>1</sup> / <sub>16</sub> "	Module 288 A 288 F	289-B, C, D 814143 811653 ② 813878 ② 2 <sup>1</sup> / <sub>32</sub> " 2 <sup>1</sup> / <sub>18</sub> "	813877 813642 25%"
Stage 1 Stage 2 Stage 3 Heavy Duty Deluxe	2 <sup>1</sup> / <sub>32</sub> " 2 <sup>1</sup> / <sub>16</sub> " 2 <sup>1</sup> / <sub>16</sub> " 2 <sup>1</sup> / <sub>16</sub> "	366-CH 366-FK 366-SY 366-FK	82550 366-FK 366-SY 366-FK	82551 366-FK 366-SY 366-FK	82551 366-FK 366-SY 366-FK	N/A 366-SY ① 366-SY ① 366-FK	366-CH 366-FK 366-SY 366-FK	N/A N/A N/A N/A
Amps Other Gauges Deluxe Racing Sensor World Wide	2 <sup>1</sup> / <sub>16</sub> " 2 <sup>1</sup> / <sub>16</sub> " 2 <sup>5</sup> / <sub>8</sub> " 2 <sup>1</sup> / <sub>32</sub> " 2 <sup>1</sup> / <sub>16</sub> "	366-FK 366-FK 366-FK 366-CH 366-FK	366-SX 366-FK 366-FK 82550 366-FK	366-SX 366-FK 366-FK 82551 366-FK	366-SX 366-FK N/A 82551 366-FK	366-SX 366-FK ① N/A 366-CH 366-FK	366-FK 366-FK N/A 366-CH 366-FK	N/A N/A N/A N/A N/A

For marine usage, Kit 366-SZ is recommended instead of 366-FK. ① 366-FK may be used, however, the light socket will protrude from the rear. ② Requires one lighting kit for two gauges.

## **PANELS**

# Assembled Gauge Panels

## **MINI-PANELS**



#### **MODEL 82459**

The Mini-Panel includes a voltmeter, water temperature and oil pressure gauge in a panel that measures  $4\frac{1}{8}$ " wide by 2" high by 2" deep. For water temperature there is one  $\frac{1}{8}$ " sender and two adapters;  $\frac{1}{2}$ " and  $\frac{3}{8}$ ". For oil pressure there is a  $\frac{1}{8}$ " sending unit,  $\frac{1}{4}$ " adapter, 10mm male adapter, 10mm female adapter and a  $\frac{23}{4}$ " extension.

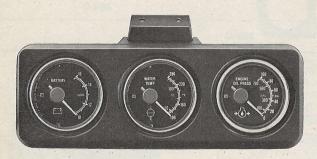
Includes everything needed to install the Mini-Panel on AMC, Chrysler, Ford and GM domestic manufactured cars. Metric adapters are available for imports.



Mini-Panel II's voltmeter and oil pressure gauge are encased in a panel that measures 4%'' wide by 2" deep. For oil pressure there is a 1%'' sending unit, 1%'' adapter, 10mm male adapter, 10mm female adapter, 12mm male adapter, 14mm male adapter, 1%''-28 Pt. Japanese metric adapter and a 2%'' extension.

Includes everything needed to install the Mini-Panel II on AMC, Chrysler, Ford, GM and all import manufactured cars.

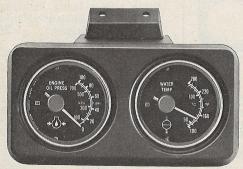
## 3-GAUGE WORLD WIDE PANEL



#### **MODEL 82462**

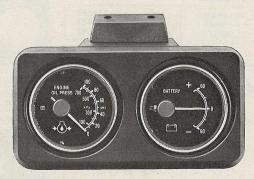
3 Gauge Housing Kit consisting of 100°-280° electric water temp gauge, 10-100 PSI mechanical oil pressure gauge and a 10-16v voltmeter in a 3 hole housing with sockets and lamps. Includes ½" and ¾" adapters for water temperature along with a ½" temperature sender. For oil pressure there are 4 adapters ½"-27, ¼-18, 10MM male, and 10MM female. Along with six feet of nylon pressure tubing and the required hardware for mechanical oil pressure gauge installation. Kit includes all parts for complete mounting.

## 2-GAUGE WORLD WIDE PANEL



#### **MODEL 82464**

2 Gauge Housing Kit consisting of 100°-280° electric water temperature gauge and a 10-100 PSI mechanical oil pressure gauge in a 2 hole housing with sockets and lamps. Includes ½" and ¾" adapters along with a ½" water temperature sender. Includes 4 adapters for oil pressure—½"-27, ¼"-18, 10MM male and 10MM female along with six feet of nylon pressure tubing and the required hardware for mechanical oil pressure gauge installation. Kit includes all parts for complete mounting.

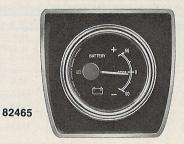


#### **MODEL 82463**

2 Gauge Housing Kit consisting of 10-100 PSI mechanical oil pressure gauge and a 60-0-60 ammeter in a 2 hole housing with sockets and lamps. Includes 4 adapters for oil pressure—\( \lambda''-27, \lambda''-18, \text{10MM} \) male, and \( \text{10MM} \) female along with six feet of nylon pressure tubing and the required hardware for mechanical oil pressure gauge installation. Kit includes all parts for complete mounting.

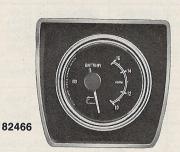


## WORLD WIDE SINGLE-GAUGE PANELS



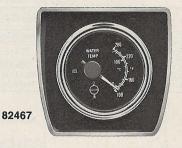
## **MODEL 82465**

Single Gauge Housing Kit consisting of 60-0-60 ammeter in a single hole die cast housing with socket and lamp. Kit includes all parts for complete mounting.



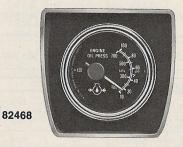
#### **MODEL 82466**

Single Gauge Housing Kit consisting of a 10-16v voltmeter in a single hole die cast housing with socket and lamp. Kit includes all parts for complete mounting.



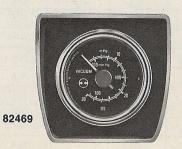
#### **MODEL 82467**

Single Gauge Housing Kit consisting of a 100°-280° electric water temperature gauge in a single hole die cast housing with socket and lamp. Includes 1/2″ and 3/8″ adapter along with 1/8″ water temperature sender. Kit includes all parts for complete mounting.



#### **MODEL 82468**

Single Gauge Housing Kit consisting of a 10-100 PSI mechanical oil pressure gauge in a single hole die cast housing with socket and lamp. Includes 4 adapters for oil pressure ½"-27, ¼"-18, 10MM male and 10MM female along with six feet of nylon pressure tubing and the required hardware for mechanical oil pressure gauge installation. Kits include all parts for complete mounting.



#### **MODEL 82469**

Single Gauge Housing Kit consisting of a 2-30" Hg mechanical vacuum gauge in a single hole die cast housing with socket and lamp. Includes T fitting and six feet of rubber tubing. Kit includes all parts for complete mounting.

## **GAUGE ACCESSORIES**

# Gauge Sender Application Chart

Engine	Engine	Normal Oil PSI		il Sender/Adapt	er	Ten	np. Sender/Adap	oter		Plug
Mfg.	Lingille	@ 2000	0-80 (12V)	0-100 (12V)	Mechanical	100-280 (12V)	140-320 (12V)	Mechanical	140-320 (12V)	100-280 (12V)
				The Real Property lies and the Personal Property lies and the	IC 1967-1982	THE REAL PROPERTY.				
AMC	All Exc. 121-4	28	279-A 82555 & 279-A	279-B 82555 & 279-B	82553 82555 & 82553	280-ED 82510	280-EE N/A	N/A N/A	280-EH —	82508 —
Chrysler	Exc. 151-4	60.00	NI/A	See Pontiac D 82555	iv. General Mo 82555	The State of Control	200 55	N/A	NVA.	00510
	105-4 135-4	60-90 50	N/A 279-A	& 279-B 279-B	& 82553 82553	280-ED 280-ED	280-EE 280-EE	N/A 72446	N/A 280-EH	82510 82508
	156-4 225-6 )	56	279-A	279-B	82553	280-ED	280-EE	72446	N/A	82510
	318-8 360-8	35-65	279-A	279-B	82553	280-ED	280-EE	72446	280-EH	82508
	400-8 440-8	30-80	N/A	279-B	82553	280-ED	280-EE	72446	280-EH	82508
Ford	98-4 140-4 171-6 200-6 238-6	40 40-60 40-60 30-50	279-A 279-A 279-A 279-A 279-A	279-B 279-B 279-B 279-B 279-B	82553 82553 82553 82553 82553	280-ED 280-ED 280-ED 280-ED 280-ED	280-EE 280-EE 280-EE 280-EE 280-EE	72446 72446 72446 72446 72446	N/A 280-EH  280-EH	82510 82508 82510 82508 82510
	250-6 255-8 302-8	40-60	279-A	279-B	82553	280-ED	280-EE	72446	280-EH	82508
	351-8 400-8	40-75	279-A	279-B	82553	280-ED	280-EE	72446	280-EH	82508
	460-8	35-65	279-A	279-B	82553	280-ED	280-EE	72446	280-EH	82508
Buick Div.	196-6 231-6 252-6 350-8	37 @ 2400	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
Cadillac Div.	250-8 368-8 425-8	35	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
Chevy Div.	1.4L-4 97.6-4	34-36	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
	97.6-4 (78-82)	55	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
	111-4-D	- 1	82554 & 279-A	82554 & 279-B	82554 & 82553	280-ED	280-EE	72446		82510
	112-4 140-4 173-6	27-41 30-45	279-A 279-A 279-A	279-B 279-B 279-B	82553 82553 82553	280-ED 280-ED 280-ED	280-EE 280-EE 280-EE	72446 Not Req. Not Req.	280-EH 280-EH 280-EH	82508 82508 82508
	229-6 250-6 267-8 305-8 350-8 400-8	40-45	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
Olds Div.	260-8 263-8	40	279-A 279-A	279-B 279-B	82553 82553	280-ED 280-ED	280-EE 280-EE	Not Req. 72446	280-EH 280-EH	82508 82508
	307-8 350-8 350-8-D 403-8	40 40 37 @ 1500 40	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508-
Pontiac Div.	151-4 265-8 301-8 400-8	38 @ 2400 40 37-40 @ 2600 55-60 @ 2600	279-A	279-B	82553	280-ED	280-EE	Not Req.	280-EH	82508
				the second second second second second	S 1975-1982					
Chevy Luv	1800 cc	_	82554 & 279-A	82554 & 279-B	82554 & 82553	82510	<u> </u>	N/A	N/A	N/A
Datsun	All	-	82554 & 279-A	82554 & 279-B	82554 & 82553	82510	_	N/A	N/A	N/A
Fiat	All		366-ST & 279-A	366-ST & 279-B	366-ST & 82553	82510	. <del>-</del> 1, 1	N/A	N/A	N/A
Ford Courier	1800 cc	4 <del>-</del>	82554 & 279-A	82554 & 279-B	82554 & 82553	82510		N/A	N/A	N/A
Ford Fiesta	1600 cc		279-A	279-B	82553	N/A	N/A	N/A	N/A	N/A
Honda	All		82554 & 279-A	82554 & 279-B	82554 & 82553	82510		N/A	N/A	N/A
Mazda	All Except RX-7	_	82554 & 279-A	82554 & 279-B	82554 & 82553	280-ED		72446	N/A	82510
Subaru	All		82554 & 279-A	82554 & 279-B	82554 & 82553	82510	- 1	N/A	N/A	N/A
Toyota	All		82554 & 279-A	82554 & 279-B	82554 & 82553	82510	<u> </u>	N/A	N/A	82510
Volvo	4 cyl.		N/A	82555	82555	N/A	N/A	N/A	N/A	N/A
	6 cyl.		N/A	& 279-B N/A	& 82553 N/A	N/A	N/A	N/A	N/A	N/A
vw	All		N/A	82555 & 279-B	82555 & 82553	82510	<u> </u>	N/A	N/A	82510
Mitsubishi	All		82554 & 279-A	82554 & 279-B	82554 & 82553	82510		N/A	N/A	82510

## **GAUGE ACCESSORIES**

# Resistors, Switches & Warning Signals



# PRESSURE SENDERS CROSS REFERENCE For Replacement of Stewart-Warner O.E.M.

O.E.M. No.	S-W No.	O.E.M. No.	S-W No.
353-D	353-K	353-AW	279-A
353-R	279-A	353-BE	279-B
353-S	279-B	353-BY	279-A
353-AG	353-K	353-CE	279-C

## **RESISTORS FOR SPECIAL VOLTAGES**

Description	To adapt 12V gauge for use with 24VDC power source.	To adapt 12V gauge for use with 32VDC power source.
For 12V Gauge with Bi-Torque mechanisms (including Stg 3, HD and 82000 series Deluxe).	829525-2	829525-8
For 12V Gauge in 281, 301, 306 or 311 Series (including Stg 1 and Truck).	829525-6	829525-3
For Pyrometers 82334 and 82335	829525-9	

# TEMPERATURE SWITCHES For warning lights—Series 363

Temp	Thread 1/4"	3/8"	1/2"
200° 225° 250°	363-D 363-AM	363-E —	363-F 363-G 363-W

# PRESSURE SWITCHES For Warning Lights Series 364

	6 LB.	15 LB.
1/8" 1/4"	364-L 364-M	364-K

# TEMPERATURE SENDER CROSS REFERENCE For Replacement of Stewart-Warner O.E.M.

O.E.M. No.	S-W No.	O.E.M. No.	S-W No.	O.E.M. No.	S-W No.
334-F	280-EC	362-X	362-AH	362-DD	362-AN
334-J	280-EE	362-AA	362-DA	362-DK	362-AH
334-S	280-EE	362-AE	362-AJ	362-DL	362-AJ
334-T	280-EH	362-AK	362-AJ	362-DX	362-BD
334-W	280-EC	362-AL	362-DA	362-EH	362-DA
334-Z	280-ED	362-AU	362-AH	362-EJ	280-EB
334-AE	280-ED	362-BE	362-DA	362-ER	280-EA
334-AH	334-R	362-BL	362-AN	362-ES	280-EA
334-AM	334-L	362-BX	362-AH	362-ET	280-EB
334-AR	280-ED	362-CT	362-AH	362-FB	280-EB
362-P	362-AH	362-CW	362-CZ	362-FH	280-ED

# CROSS REFERENCE FOR REPLACEMENT OF STEWART-WARNER O.E.M.

O.E.M. No.	S-W No.	O.E.M. No.	S-W No.
emperatur	e Switches		
363-H	363-F	363-AP	363-F
363-J	363-F	438031	363-E
363-N	363-E	438054	363-F
363-P	363-F	438070	363-F
363-T	363-F	438086	363-E
363-AL	363-D		
ressure S	witches	mas cassa em	He sonah
364-H	364-L	364-AR	364-K
364-N	364-L	364-AM	364-K
	364-L		
364-P			
	364-L	364-AN	364-L
364-P 364-X 364-Y	364-L 364-K	364-AN 364-AR	364-L 364-L

## AUDIO-VISUAL ENGINE WARNING SYSTEMS

High intensity cold cathode diode light and buzzer warn you of impending high engine water temperature and/or low oil pressure. This unit sounds and lights each time the engine is started until oil pressure builds up, and at any time water temperature is excessive. Shock and vibration resistant. Mounts in panel to ½" thick

Complete Kit 366-TJ includes 364-L oil pressure sender switch, 363-F water temperature sender switch, 825104 warning device, nameplate and four 1/4" speed grip electrical connectors.

Warning Device only, 825104 for use separately with any switch to detect low pressure, low fluid, brake failure, etc. Can react to multiple or individual switches. Also order extra warning device when oil pressure and water temperature warnings are desired to be separately signalled.

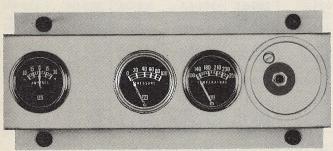
#### SIGNAL LIGHT

For use with any Pressure or Temperature Switch No. 420125 for 12-volt systems.



# Safety and 7/16"-20 Pt Gauges

# Safety Gauges ENGINE SAFETY PANEL, Model 524-DF



524-DF

The Stewart-Warner Safety Panel provides automatic operation for the continuous protection of unattended or remotely controlled internal combustion engines. You can preset it so if the pressure drops too low or the temperature goes too high, it shuts the system down.

It can be exposed to rain or snow and is built to withstand vibration and changes in ambient temperature for long, dependable operation.

Equipped with a 82200 ammeter, 444701 pressure gauge, 442412 water temperature gauge and a 366-SP stop switch and re-set button.

## Replacement Gauges and Switch





**82200** Ammeter (30-0-30). Silicone-damped pointer. Terneplate case,  $2^{1}/_{32}''$  dia. Bright stainless steel bezel.

**444701** Safety Pressure Gauges. (0-100 lbs.) Terneplate case,  $2^{1/32}$ " diameter. Bright stainless steel bezel,  $\frac{1}{6}$ " P.t. connection.

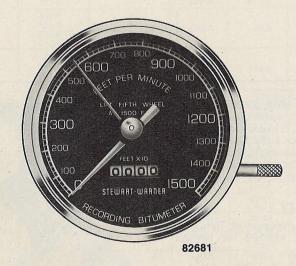




366-SP

**442412** Safety Water Temperature Gauge has 48" tubing and 1/2" P.T. connection, 72" and 144" tubing also available.  $2^{1}/_{32}$ " dia. case with bright stainless steel bezel.

366-SP Stop Switch and Re-Set.



## RECORDING BITUMETER— Model 82681

For accurate, economical road resurfacing and oiling. Measures vehicle speed in FEET per minute. Enables operator to coordinate vehicle speed with flow of oil or bitumen to get exact coverage required. Face dial is black, 4" dia., with white numerals and adjustable, static orange pointer. Installation requires Fifth Wheel Drive. Right Angle shaft connection with \( \frac{5}{6}" - 18 \) external thread with \( .105" \) square hole. Drive consists of the following:

1-Fifth Wheel Drive Assembly with 16" dia. wheel (Purchase from E.D. Etnyre, Oregon, Illinois).

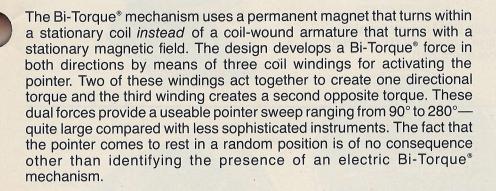
1-No. 660-A1 Drive Joint. Use 4.125 ratio for Recording Bitumeter.

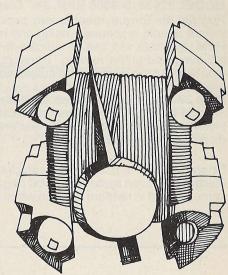
# The Bi-Torque Mechanism



## an explanation:

For electrical gauges, the Bi-Torque® mechanism is probably the most accurate, most rugged meter movement available. This advanced design provides the durability and accuracy that are to be expected from a precision monitoring instrument. It reflects the highest state-of-the-art employed in activating the tachometers and pyrometers presented in this catalog.





# Mini-Tach



#### MODEL 82628, 0-8000 RPM, 21/2" Diameter

Small enough (31/2)'' high) to mount on the dash without obstructing driver's view. Easy-to-read face dial with adjustable shift indicator.

Rugged Bi-Torque mechanism is combined with solid-state circuitry to assure utmost durability. Operates on 4, 5, 6, 8 cylinder engines with OEM conventional and electronic ignition systems. 12 volt negative ground.

Complete instructions included for easy installation. Complete kit includes tachometer, exclusive power module, wires, connectors and terminal ends, and mounting hardware.

## MODEL 82638, 0-9000 RPM, 33/4" Diameter

Rugged Bi-Torque mechanism provides utmost accuracy and instant needle response—rising and falling as fast as the engine's RPM. Movable red line to indicate favorable torque and monitoring over- and under-revving. Transoptic lighting for excellent night time illumination. Each unit is subjected to 48 hour continuous test.

Wide 280° needle sweep over expanded scale with big bold numerals and hash marks for easy readability. White pointer and black face dial with white and yellow markings. In addition, it comes in a gleaming chrome case.

Operates on all 4, 6, 8 cylinder vehicles with OEM conventional and electronic ignition systems. 12 Volt negative ground, (NOTE: Pointer comes to rest in random position when not energized).



## MODEL 82618, 0-8000 RPM, 31/2" Diameter

State-of-the-art Bi-Torque mechanism provides accuracy and instant needle response. Shock resistant, designed for heavy-duty applications. Each unit is subjected to 48 hours continuous test.

Transoptic lighting illuminates dial and pointer without glare or shadow. Wide 280° needle sweep over expanded scale with big, bold numerals and hash marks for easy reading. Movable red line for monitoring over- and under-revving. Chrome front case, with black back.

Operates on all 4, 6, 8 cylinder vehicles with OEM conventional and electronic ignition systems. 12 Volt negative ground. (NOTE: Pointer comes to rest in random position when not energized).



# MODEL 82608, 0-8000 RPM, 3¾" Case Dia. MODEL 82609, 0-10000 RPM, 3¾" Case Dia.

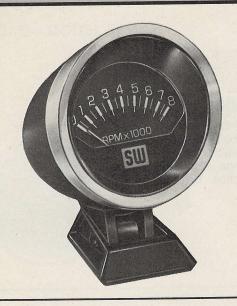
Sensitive D'Arsonval jeweled meter movements are powered by zener regulated solid-state circuitry. Can be used on 4, 6 or 8 cylinder engines. And they're compatible with all domestic factory-installed electronic ignition systems.

Each tach has a universal hinge and can be mounted in any position since the face dials can be rotated 360°. Internal lighting kits are included that give excellent nighttime visibility.

European face-style has green numerals and markings on a black background. Gauge scales and pointers read across the bottom.







## **4 CYLINDER TACH**

## MODEL 999-K, 0-8000 RPM, 3" Diameter

12V, negative ground. Works on 4 cylinder engines only. 3" diameter. 90° face dial in black suede Nextel housing. Pedestal mount easily adjusts up and down for viewing convenience. Can be mounted on steering column or dashboard. Satin chrome finished Lexan bezel. Face dial background is black. Numerals are white, pointer is orange, accents are yellow.

## STAGE 3

## MODEL 997-A 0-9000 RPM, 3" Case Dia.

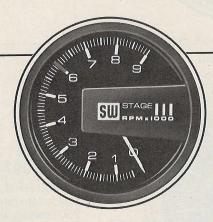
Stage 3 tachs combine solid state amplified computing circuits with accurate, jeweled D'Arsonval meter movements for quick, steady readings.

Their black face dials have white pointers with white and yellow graduations. They feature adjustable red lines and the exclusive Transoptic lighting for maximum nighttime visability.

These tachs may be used on all 4, 6 or 8 cylinder (12V, negative ground) engines with OEM ignitions as well with most "high performance" ignition systems.

NOTE: The 997-A Tach shown is housed in the optional Stage 3 Tach Housing 289-A which must be ordered separately.

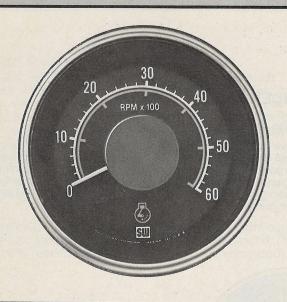
**MODEL 997-B** Same as above, except 0-7000 RPM.



**MODEL 997-A,** 

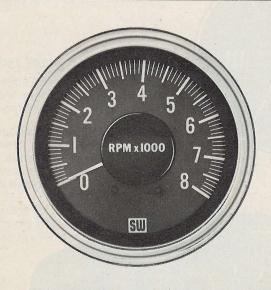


# Electric Tachometers panel mounted



## **WORLDWIDE—MODEL 82616**

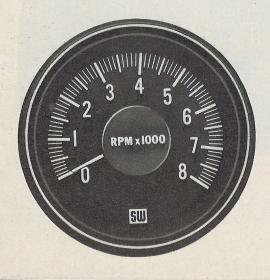
0-6000 RPM, 12 V. negative ground. 3%" diameter. Solid state circuit like stage 3 tach model 997-A. Has 250° sweep with black background, with white and yellow markings. Dial has the international symbol for RPM function. Bezel is raised bright stainless steel.



## DELUXE Model 997-R

0-8000 RPM, 12 V. Negative Ground. 3%" diameter. Solid state circuit like Stage 3 tach Model 997-A. Has 250° sweep with black background and white numerals and pointer.

Model 82150, same as above, except 0-6000 RPM.



# **HEAVY-DUTY Model 997-J**

0-8000 RPM, 12 V. Negative Ground. 3%" diameter. Solid state amplified circuit similar to Stage 3 Model 997-A tach. Has black background with white numerals and pointer, and chrome bezel.

Model 997-K, same as above, except 0-6000 RPM.

#### **TACHS**

# **Mechanical Tachometers**



#### **DELUXE—MODEL 535-AH**

3%" diameter tach features "built-to-last" internal construction for accurate, steady RPM readings. Static pointer. 5%"-18 connection with .105" sq. hole. 0-9000 RPM. Includes light kit for internal illumination. Use Flexible Shaft 446900-1X-42" or -72".



#### **HEAVY-DUTY—Model 535-AK**

3%" diameter tach features "built-to-last" internal construction for accurate, steady RPM readings. %"-18 connection with .105" sq. hole. 0-9000 RPM. Includes light kit for internal illumination. Use Flexible Shaft 446900-1X-42" or -72".



# ACCESSORIES FOR MECHANICAL TACHS Drive Tips

Drive tips for flexible Shafts 446900-1X or 446900-7X. Stewart-Warner compensating type drive tips snap onto the shaft and are self aligning for maximum reliability.

Size	Distributor	Part No.
.104 sq.	Accel, Delco Mallory	818749
.152 tang	Mopar, Mallory	818750
.187 tang	Mallory, Vertex	817769

#### **Right Angle Adapters**

Attach to connection on back of tachometer to change direction of shaft connection. 1:1 ratio. Drive end: .104" sq. tip. Driven end: .105" sq. hole.

**407010**—Direct Rotation **411335**—Reverse Rotation

#### MECHANICAL 4:1 TACH WITH TELLTALE POINTER 424 TACH



The ultimate match to the high-performance car. A blue-printed tach to match your one-of-a-kind engine. 4 to 1 ratio provides greater efficiency, exacting accuracy. "Telltale" pointer locks in your highest RPM for any run. Pointer is released with push-button on side. The finest, most completely integrated tachometer system available today. The 424 tach is calibrated by the factory at 4:1, and requires use of a .500 ratio drive adapter (not included). Light Kit included.

0-10,000 RPM...Model 424-EX 0-12,000 RPM...Model 424-EY

#### **Drive Adapters For 424 Series Tachometers**

Adapter	Distributor	Application
777-F .500	Delco, Mallory Accel	Chevrolet Miscellaneous
669-C .500	Delco, Mallory Accel	Chevrolet Miscellaneous (Dual Drive for use with mechanical rpm limiter)
777-D .500	Mopar, Mallory	Chrysler (Dodge-Plymouth)
669-D .500	Mopar, Mallory	Chrysler (Dodge-Plymouth) (Dual Drive for use with mechanical rpm limiter)
777-X .500	Mallory, Vertex	Miscellaneous
669-X .500	Mallory, Vertex	Miscellaneous (Dual Drive for use with

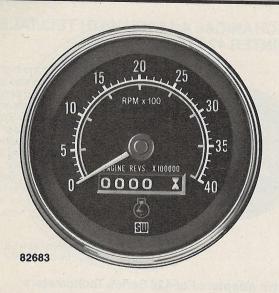
#### Flexible Shafts For 424 Series Tachometers

446900-7X—18", -42" -72" Order Drive Tip Separately

#### **424 TACH SPECIAL APPLICATIONS**

	Components Needed			
Car	Model No.	Description		
Ford DOHC Indy engines Offenhauser engines	424-EX 424-EY	Tachometer 0-10000 RPM Tachometer 0-12000 RPM		
English Ford Cortina and Cosworth Formula engines	446900-7X	Flexible Shaft (18", 42" or 72")		
Engines with Smith engine Adapters BF-1507/02 or BF-1507/00.	Performan	oter kit (special order from ce, Coordinator, Dept. 537, Irner, Chicago—\$4.30)		
All rear engine cars	778-Z	Right angle adapter, permitting turn of flexible shaft.		

# **Mechanical Diesel Tachs**



#### **WORLD WIDE**

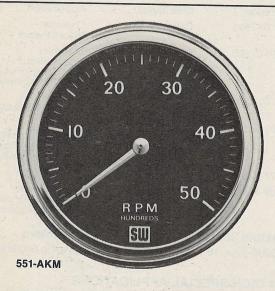
These panel mount (3%" dia.) mechanical tachometers have 250° dials with raised, bright stainless steel bezels. They include a lighting kit for internal lighting. 5%"-18 connection with .105" square hole.

82683 (Includes odometer) For use with .5:1 Drive Shaft Ratio. 0-4000 RPM.

82684 For use with .5:1 Drive Shaft Ratio 0-4000 RPM.

**82685** (Includes odometer) For use with 1:1 Drive Shaft Ratio. 0-4000 RPM.

82686 For use with 1:1 Drive Shaft Ratio. 0-4000 RPM.



#### DELUXE

These panel mount (3%" dia.) mechanical tachometers have 250° dials with chrome plated brass bezels. They include a lighting kit for internal lighting.

They are used in conjunction with .5:1 drive shaft ratio. They have \(^{5}\'a'' - 18\) connection with .105" square hole.

**551-AKM** ...... 0-5000 RPM (Old number 551-SH)



#### **HEAVY DUTY**

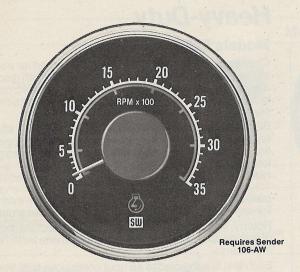
These panel mount (3%" dia.) mechanical tachometers have 250° dials and satin black bezels. They include a lighting kit for glare free internal transoptic lighting.

They are used in conjunction with .5:1 drive shaft ratio. They have %"-18 connection with .105" square hole.

551-AHK		 	0-3500	RPM
551-AHL	Includes Odometer	 	 0-3500	RPM

# **Electrical Diesel Tachs**



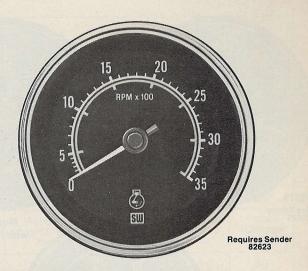


#### **WORLD WIDE—MODEL 82617**

These Electric Tachometers have 250° dials. They are panel mount units (3¾" Dia.) with internal lighting (12V lighting kit included). These tachs can be used with any voltage and with positive or negative ground systems.

These tachometers are set at the factory for use with a 1:1 Take Off Ratio. To use these tachs with other take off ratios, a simple adjustment must be made on the tach.

Face dial is black with white and yellow markings, and includes international symbol for RPM's. Bezel is raised bright stainless steel. Senders and drive tips must be ordered separately, see page 40.



#### **WORLD WIDE—MODEL 82633**

Bi-Torque and solid-state mechanism withstand shock and vibration for accuracy and long dependable operation. Wide 280° pointer sweep with bold hash marks and large numerals covering an expanded scale for quick reading. Factory set at ½:1. Fully adjustable for ½:1, 1:1, 1½:1, and 2:1 take-off ratios. (Rotation of engine take-off has no effect.) Panel mounted with internal lighting (12 volt light kit included). 12 volt negative ground.

Face dial is black with white and yellow markings, and includes international symbol for RPM's. Completely vented and features a 3%" plastic case, brass studs and raised bright stainless steel bezels that resist corrosion in outdoor use.

Subjected to 48 hours of continuous testing.

#### **DELUXE—MODEL 82157**

This electric tachometer has a 250° dial with internal lighting (12 volt light kit included) and a deluxe style chrome bezel. It can be used with any voltage and with positive or negative ground systems. It is set at the factory for use with a 1:1 take-off ratio. To use this tach with other take-off ratios, a simple adjustment must be made on the tach.

Sender 106-AW is used in conjunction with this tach and must be ordered separately. Accessory drive tips must also be ordered separately, see page 40.

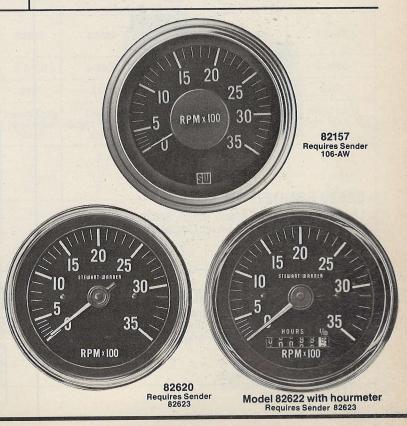
#### **DELUXE—MODELS 82620, 82622**

Choose from two new electric tachs designed for use in all marine, truck, and industrial applications. Both models are completely vented and feature 3%" plastic case, brass studs and stainless steel bezels (type 430) that resist corrosion in outdoor use.

Bt-Torque® and solid state mechanism withstand shock and vibration for accuracy and long dependable operation. Wide 280° pointer sweep with bold hash marks and large numerals covering an expanded scale for quick reading. Factory set at ½:1. Fully adjustable for ½:1, 1:1, 1½:1, and 2:1 take-off ratios. (Rotation of engine take-off has no effect.) Panel mounted with internal lighting (12 volt light kit included). 12 volt negative gound.

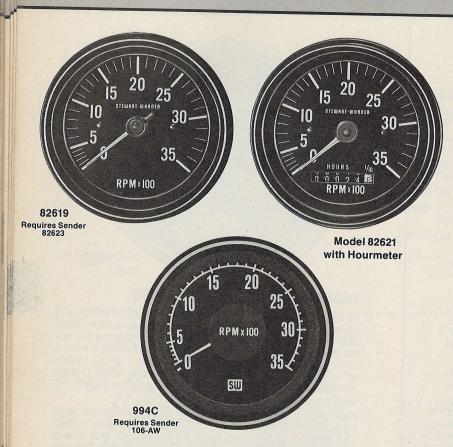
Hourmeter model 82622 provides a true accurate record of engine operation up to 10,000 hours in one tenth hour increments.

Each unit is subjected to 48 hour continuous test.



#### TACHS

# **Electrical Diesel Tachs**



### Heavy-Duty

#### Models 82619, 82621

Choose from two new electric tachs designed for use in all marine, truck, and industrial applications. Both models are completely vented and feature 3%" plastic case, brass studs and satin black bezels (type 430 stainless steel) that resist corrosion in outdoor use.

Bi-Torque® and solid state mechanism withstand shock and vibration for accuracy and long dependable operation. Wide 280° pointer sweep with bold hash marks and large numerals covering an expanded scale for quick reading. Factory set at ½:1. Fully adjustable for ½:1, 1:1, 1½:1, and 2:1 takeoff ratios. (Rotation of engine take-off has no effect). Panel mounted with internal lighting (12 volt light kit included). 12 volt negative ground.

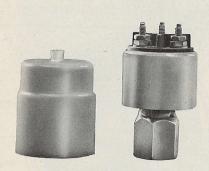
Hourmeter model 82621 provides a true accurate record of engine operation up to 10,000 hours in one tenth hour increments.

Each unit is subjected to 48 hour continuous test.

#### Model 994-C

This electric tachometer has a 250° dial with internal lighting (12v. light kit included) and a heavy duty style satin black bezel. It can be used with any voltage and with positive or negative ground systems. It is set at the factory for use with a 1:1 take-off ratio. To use this tach with other take-off ratios, a simple adjustment must be made on the tach.

Sender 106-AW is used in conjunction with this tach and must be ordered separately. Accessory drive tips must also be ordered separately. See below.



#### 82623 SENDER KIT

Use for models 82619, 82620, 82621, 82622, and 82633. Includes .187" diameter drive tip. One sender will operate two tachs.

#### 106-AW SENDER KIT

**Sender 106-AW** connects to the mechanical Take Off to convert the mechanical movement into electrical signals.



### Accessory Drive Tips for Sender 106-AW

For Tachometers		For Speedor	meter 105-H
Size	Part No.	Size	Part No.
.104" .152" .187" .203"	821870 821874 821875 821876	.104" sq. .150" sq. .1834" sq. .193" sq. .152" tang. .187" tang. .203" tang.	821870 821871 821872 821873 821874 821875 821876

#### **TIPS FOR 82623 SENDER**

#82624— .203" diameter tang #82625— .152" diameter tang #82629— .152" diameter tang #82630— .104" square #82631— .1835" square #82632— .193" square

### ACCESSORY EXTENSION SLEEVES FOR SENDER 82623

For some GM, Mack and other applications. 2%" long. Requires Sleeve No. 103402 plus appropriate clutch.

Description	Part No.
Sleeve Only	103402
.152" Clutch for GM	814011
.187" Clutch	814012

# Tach Specifications

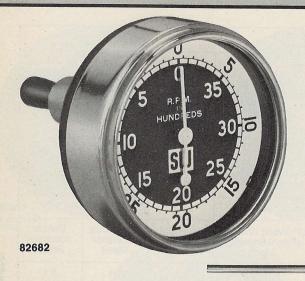


Mechanical								
Description						T I R I R I R I R I R I R I R I R I R I	10 10 10 10 10 10 10 10 10 10 10 10 10 1	
TACHOMETER MODEL	82683	82684	82685	82686	551-AHK	551-AHL	551-AKM	
RPM's	0-4000	0-4000	0-4000	0-4000	0-3500	,0-3500	0-5000	
DIAL SWEEP	250°	250°	250°	250°	250°	250°	250°	
FACE DIAL BEZEL	World Wide (Bright Stainless Steel)	World Wide (Bright Stainless Steel)	World Wide (Bright Stainless Steel)	World Wide (Bright Stainless Steel)	Heavy Duty (Stainless Steel)	Heavy Duty (Stainless Steel)	Deluxe (Chrome/ Brass)	
Used With DRIVE SHAFT RATIO	.5:1	.5:1	1:1	1:1	.5:1	.5:1	.5:1	
Includes ODOMETER	Yes	No	Yes	No	No	Yes	No	
CONNECTION (Hole)	5%"-18 (.105" Sq.)	5%"-18 (.105" Sq.)	<sup>5</sup> / <sub>8</sub> "-18 (.105" Sq.)	5%"-18 (.105" Sq.)	<sup>5</sup> / <sub>8</sub> "-18 (.105" Sq.)	5%"-18 (.105" Sq.)	5%"-18 (.105" Sq.)	

	Electric							
Description		5 8 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	15 20 25 25 25 25 25 25 25 25 25 25 25 25 25	15 20 25 10 20 25 15 20 25 15 20 25 16	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	10 10 10 10 10 10 10 10 10 10 10 10 10 1	15 16 18 18 18 18 18 18 18 18 18 18 18 18 18	
TACHOMETER MODEL	82617	994-C	82157	82619	82620	82621	82622	82633
RPM's	0-3500	0-3500	0-3500	0-3500	0-3500	0-3500	0-3500	0-3500
DIAL SWEEP	250°	250°	250°	280°	280°	280°	280°	280°
FACE DIAL BEZEL	World Wide (Bright Stainless Steel)	Heavy Duty (Stainless Steel)	Deluxe (Chrome/ Brass)	Heavy Duty (Stainless Steel)	Deluxe (Bright Stainless Steel)	Heavy Duty (Stainless Steel)	Deluxe (Bright Stainless Steel)	World Wide (Bright Stainless Steel)
Used With TAKE-OFF RATIOS	.5:1 1:1 2:1	.5:1 1:1 2:1	.5:1 1:1 2:1	.5:1 1:1 1.5:1 2:1	.5:1 1:1 1.5:1 2:1	.5:1 1:1 1.5:1 2:1	.5:1 1:1 1.5:1 2:1	.5:1 1:1 1.5:1 2:1
Includes HOURMETER	No	No	No	No	No	Yes	Yes	No
POWER REQUIREMENTS	None	None	None	12 Volt Neg. Grd.	12 Volt Neg. Grd.	12 Volt Neg. Grd.	12 Volt Neg. Grd.	12 Volt Neg. Grd.
Used With SENDER	106-AW	106-AW	106-AW	82623*	82623*	82623*	82623*	82623*
Used with DRIVE TIP Models: (Order Separately)	.15 .18 .19 .15 .18	04" sq. 821870 50" sq. 82187 334" sq. 82187 93" sq. 82187 52" tang 82187 52" tang 8218 37" tang 8218	1 72 3 74 75	.187	" dia. tang 82624 "dia. tang 82625* " dia. tang 82626 " sq. 82629		.150" sq. 826 .1835" sq. 826 .193" sq. 826	631

<sup>\*.187&</sup>quot; dia. tang. is included with 82623 sender.

# TACHS Industrial Tachs



# HAND HELD PORTABLE TACHOMETER—For Farm or In-Shop Use

Accurate tach is used wherever end of shaft is accessible. Reads from 100 to 4,000 RPM in both clockwise and counter clockwise rotation.

#### **MODEL 82682 TACHOMETER**

Includes Cone Tip No. 96798 for shafts with center hole and Cup Tip No. 96799 for shafts with flat or convex ends. (Formerly Model No. 757-WI)

No. 412850 ACCESSORY SHAFT

12" shaft for getting at hard-to-reach points.

412850



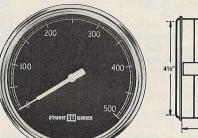


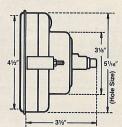
96799

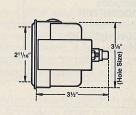
96798

#### 526 & 527 SERIES

Stewart-Warner Model 527 with 4½" face dial and Model 526 with 2¹¹½° face dial feature black-enameled steel cases, chrome bezels, silicone-damped pointers with shock-resistant temperature-compensated mechanisms for heavy duty service. These precision instruments are accurate to within ±2% at maximum scale indication. Black and white face dial and pointer. Dial is plain, but a sheet of self-adhesive legends is included. Dials operated in clockwise pattern; for reverse rotation, use drive joint 411335. See chart below for dial range selections. Most units are calibrated 1:1; 1,000 RPM on your machine shaft reads 1,000 RPM on tach. Various installation options are available (see TACHOMETER DRIVES).







527 SERIES—STOCK MODELS (1-50 per order)

on one of the order in order)					
Speed Range	Calibration	Figures Printed	Model No.		
0-500 0-1000 0-2500	1:2 1:1 1:1	0-100-200 etc. 0-1-2 etc. 0-5-10 etc.	D-527-A D-527-B D-527-C		

526 SERIES—STOCK MODELS (1-50 per order)

Speed Range	Calibration	Figures Printed	Model No.
0-500	1:2	0-100-200 etc.	D-526-A
0-1000	1:1	0-1-2 etc.	D-526-B
0-1500	1:1	0-3-6 etc.	D-526-C



#### **ACCESSORIES**

**Face Dial Imprint Sheet** 

Self-adhesive legends are packed with stock models: standard "RPM" or any of a wide variety of legends, including units per minute, cycles per minute, pieces per min., strokes per min., etc.

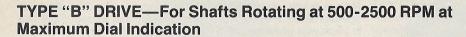
**Right Angle Drive Joint** 

Attaches to connection at back of tachometer to change angle of shaft connection or direction of rotation.

Model 407010—1:1 ratio, direct drive

Model 411335—1:1 ratio, reverse drive





In this installation, the end of the machine shaft must be accessible, and the tachometer should be mounted in a convenient location, on or off the machine. A flexible shaft connects tach to machine shaft. Tach pointer moves in the direction of machine shaft unless angle drive is used to reverse direction.

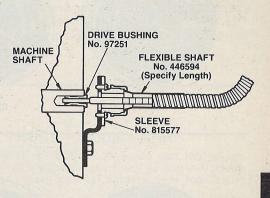
Drive parts available from Stewart-Warner:

No. 97251—Drive bushing for 1/4" hole.

No. 815577—Sleeve with 1/8"-18 thread.

**No. 446594**—Shaft (specify length) with 5%"-18 internal thread at upper end and 7%"-18 internal thread at lower end, with .124" square tip, which fits into no. 97251 drive bushing. (Max. shaft length is 30').

This drive is not recommended for extremely high-vibration applications.



# TYPE "E" DRIVE—For Shafts Rotating at 125-4000 RPM at Maximum Dial Indication\*

In this installation, the end of the machine shaft must be accessible, and the tachometer should be mounted in a convenient location, on or off the machine. Machine shaft/tachometer connection includes a flexible coupling, an angle drive joint and a flexible shaft—as illustrated. Stewart-Warner parts:

No. 70885—Clamp assembly.

No. 660C-1—Drive joint for direct drive, or

No. 658C-1—Drive joint for reverse drive.

No. 446035—Flexible shaft (specify length).

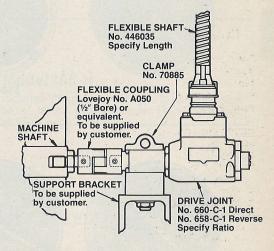
To be supplied by customer: Flexible coupling, Lovejoy A050 or equivalent, for use with  $\frac{1}{2}$  dia. shaft; a support bracket to hold No. 70885 clamp.

#### LOVEJOY FLEXIBLE COUPLING

No.	Bore	Length
A050	1/2"	15/8"
AU050	1/2"	23/8"

\*Use Data Sheet For Ratio Computation 1.000 for Stock Models

This drive is recommended for high-vibration applications.





# TYPE "H" DRIVE—For Shafts Rotating at 30-4000 RPM at Maximum Dial Indication

In this installation, the sprocket to be used is split and can be attached at any point where the machine shaft is accessible. Tachometer can be mounted at any convenient location, on or off machine. Machine shaft connects to tach as shown in sketch. It consists of the following:

No. 660C-1—Drive joint for direct drive, or No. 658C-1—Drive joint for reverse drive. No. 4007—Bar. No. 446035—Flexible shaft (specify length). See charts for sprocket and pinion.

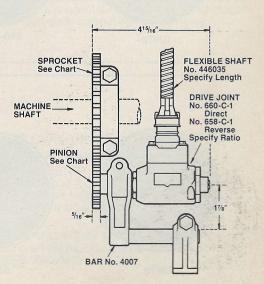
#### SPROCKETS FOR TYPE "N" DRIVE

Part	No.	Can Be	Diam.
No.	Teeth	Bored To:	
12600	30	½"-1¾" Diam.	4"
12400	50	1"-2¾" Diam.	6½"

#### PINIONS FOR TYPE "H" DRIVE

ſ	Part No.	No. Teeth	Diameter
1	2345	15	21/8"
	2323	20	23/4"
	3273	22	3"
	3283	25	33/8"
1	3299	30	4"

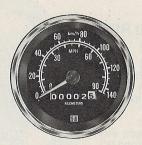
**NOTE:** See Data Sheet for Type "H" Drive (Use data sheet for ratio computation). Type "E" and type "H" drives both use flexible shaft 446035, made with .150" core and .445 casing. Tach-end connection is %"-18 int. thread nut and .104" square tip. Lower end connection is %"-18 int. thread nut with .203" tang.



# Passenger Car Speedometers







82676

#### WORLD WIDE-Models 82680, 82676

Raised bright, stainless steel bezel, panel mount 3%" diameter speedometers with odometer and conventional sweep. Face dial is black with white and yellow gradations. Both have standard 5%"-18 connection with .105" square hold and lighting kits.

Model 82680 features dual range scales of 0-80 mph and 0-130 km/h. Odometer records in miles. This speedometer meets FMVSS #127.

**Model 82676** features dual range scales of 0-140 km/h and 0-90 mph. Odometer records in kilometers.



82677



550-BP

#### DELUXE-Models 82677, 550-BP

Chrome bezeled; panel mount 3%" diameter speedometers with odometer and conventional sweep. Both have standard 5%"-18 connection with .105" square hole and include a lighting kit.

**Model 82677** features dual range scales of 5-85 mph and 15-130 km/h. This speedometer meets FMVSS #127.

**Model 550-BP** has a range of 0-160 mph and is for off-road use only.



82678



550-HH

#### HEAVY DUTY-Models 82678, 550-HH

Satin black bezeled, panel mount 3%" diameter speedometers with odometer and conventional sweep. Both have standard 5%"-18 connection with .105" square hole and include a lighting kit.

Model 82678 features dual range scales of 5-85 mph and 15-130 km/h. This speedometer meets FMVSS #127.

Model 550-HH has a range of 0-160 mph and is for off-road use only.



82679



550-EZ

#### STAGE III - Models 82679, 550-EZ

Panel mount 3" diameter speedometers feature vertical odometer and 250° vertical pointer sweep for fast accurate reading. Both include lighting kits for glare-free Transoptic lighting. Both speedometers have standard SAE connections, 5/8"-18 with .105" square hole.

**Model 82679** has dual range scales of 5-85 mph and 15-125 km/h. This speedometer meets FMVSS #127.

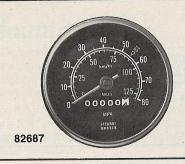
Model 550-EZ has a range of 0-160 mph and is for off-road use only.



#### **SPEEDS**

# Truck, Police & Tractor Speedometers

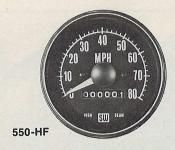




#### **WORLD WIDE TRUCK—Model 82687**

Raised bright, stainless steel bezel, panel mount 3%" diameter speedometer with million mile odometer and conventional sweep. Face dial is black with white and yellow gradations. Has a standard 5%"-18 connection with .105" square hold and lighting kit.

Dual range scales of 0-80 mph and 0-130 km/h. This speedometer meets FMVSS #127.



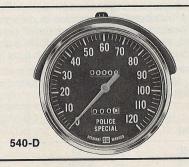
#### **HEAVY DUTY TRUCK—Model 550-HF**

Mechanical, 0-80 MPH, 5%"-18 shaft connection with .105" square hole. Non-reflective black with satin trim bezel. Million mile odometer. Transoptic non-glare internal lighting. Has high-beam indicator.



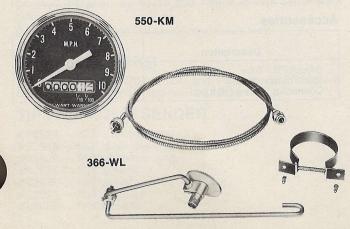
#### **ELECTRIC**—Model 105-H

12V, Pos/Neg GD, includes integral indirect lighting kit. Non-reflective satin chrome bezel. Million mile odometer. Requires Sender 106-AW and drive tip. (See page 40.)



### POLICE SPECIAL SPEEDOMETER—Model 540-D. 0-120 MPH

Made especially for police use. Large 4" dia., easy-to-read face dial has exclusive "touch-button" pointer lock. Shows positive proof of speeding. Season and trip odometers. 5%"-18 external thread and .105" square hole. Non-glare indirect lighting included.



# FARM TRACTOR 0-10 MPH SPEEDOMETER AND KITS—For Low Speed Vehicles

**MODEL 550-KM SPEEDOMETER** 

Driven from center of tire thread for true record of speed and distance traveled—regardless of terrain, condition of soil, engine RPM or transmission ratios. Internal lighting

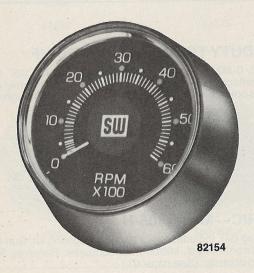
No 366-WI KIT

Includes Speedometer (550-KM) Flexible Shaft 108" long (446616-108), Mounting and Drive Equipment, light kit, and Installation Instructions (SER-SW 4057)

# **Deluxe Line Marine Instruments**

#### **Surface Mount**

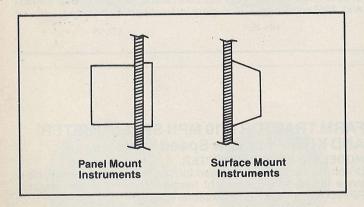
Surface Mount Deluxe Line Tachometers & Speedometers mount on all panels up to 3/4" thick. Matched face dials are black with white graduations and pointers. Cases are bright chrome coated and extend 21/8" from the panel. Case diameters are 35/6" at front end and 4" at the base. Mounting hardware and instructions are included

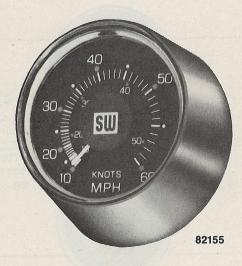


# ELECTRIC TACHOMETER 82154 (Sender Not Required)

For use with any 2 or 4 cycle engine having from 1 to 8 cylinders. May be used with standard, transistor, magneto or 12-pole alternator ignition system. No external sender is required. Units are simply and easily adjusted to match any engine/ignition system. Complete installation and adjustment instructions are included.

82154 Electric Tachometer 0-6000 RPM





#### SPEEDOMETER KITS

Provide accurate reading of speed in both MPH and Knots. The heavy duty "Accustat" mechanism is designed to withstand extreme vibration and shock, and resist rust and corrosion. Streamlined, non-fouling Pitot Tube folds out of danger upon contact with underwater objects or when boat is transported.

Speedometer kits include: basic Speedometer Head, Deluxe Pitot Tube, 18 feet of tubing and all required installation hardware and instructions.

Dial F	Speedometer	
MPH	Knots	Speedometer Kit No.
10-60 10-45	9-52 9-39	82155 82156

#### Accessories

Description	Part No.
Deluxe Pitot Tube	433084
Thru Transom Fitting	811159
Connecting Tubing (18 ft.)	171894



#### **Panel Mount**

Panel Mount Deluxe Line Tachometers and Speedometers may be installed in S-W accessory panels, used as replacements in S-W prewired Marine Panels, or mounted in existing panels. They have matched dial faces that are black with white graduations and pointers.

The bezels are bright, chrome-plated brass or stainless steel. The cases are Lexan® and are 3%" in diameter. These instruments have internal illumination and come complete with lighting kit, mounting hardware and installation instructions.

® Registered trademark of General Electric Co.







82150

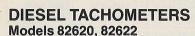
82620

82622

#### **TACHOMETERS**

#### **Sender Not Required for Gas**

**82150** Electric tachometers (0-6000 RPM) designed for application on any 2 or 4-cycle, 2, 3, 4, 6, or 8 cylinder engine (997-R for 0-8000 RPM). May be used with negative ground, 12 volt systems as well as many other "exotic" ignitions. Units feature jeweled d'Arsonval meter movements coupled with solid state amplified circuitry. These tachometers are completely self-contained and require no separate senders or monitors.



Choose from two electric tachs designed for use in all marine, truck, and industrial applications. Both models are completely vented and feature 3%" plastic case, brass studs and stainless steel bezels (type 430) that resist corrosion in outdoor use.

Bi-Torque® and solid state mechanism withstand shock and vibration for accuracy and long dependable operation. Wide 280° pointer sweep with bold hash marks and large numerals covering an expanded scale for quick reading. Factory set at  $\frac{1}{2}$ :1. Fully adjustable for  $\frac{1}{2}$ :1, 1:1,  $\frac{1}{2}$ :1, and 2:1 takeoff ratios. (Rotation of engine take-off has no effect). Panel mounted with internal lighting (12 volt light kit included). 12 volt negative ground.

Hourmeter model 82622 provides a true accurate record of engine operation up to 10,000 hours in one tenth hour increments.

Each unit is subjected to 48 hour continuous test.

#### 82623 SENDER KIT

Use for models 82620, 82622, and includes .187" diameter drive tip. One sender will operate two tachs.

#### **TIPS FOR 82623 SENDER**

#82624—.203" diameter tang #82625—.187" diameter tang #82626—.152" diameter tang #82629—.104" square #82630—.150" square #82631—.1835" square #82632—.193" square



#### SPEEDOMETER KITS

These SPEEDOMETERS will provide accurate, dependable speed readings under all operating conditions for any boat. The heavy duty "Accustat" mechanisms are designed to withstand extreme vibration and pounding shock as well as resist rust and corrosion. The streamlined, non-fouling Pitot Tube folds out of danger upon meeting an underwater obstruction or when boat is being transported.

KIT consists of: Basic Speedometer Head, 18 feet of tubing, double wire lamp socket with 12V bulb, deluxe Pitot Tube with attaching screws and all mounting hardware.

#### **Speedometer Ordering Information**

Dial Range	Speedometer Kit No.
10-45 MPH	82152
10-60 MPH	82153

#### **Accessories**

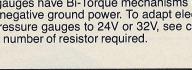
Description	Part No.
Deluxe Pitot Tube	433084
Thru Transom Fitting	811159
Connecting Tubing (18 ft.)	171894

### **Deluxe Line Marine Instruments**

Panel Mount Deluxe Line Gauges feature brass cases and bezels. The cases are  $2^{1/16}$ " in diameter. The bezels are flat and chrome-plated. The matching dial faces are black with white graduations and pointers.

They may be installed in S-W accessory panels, used as replacements in S-W prewired Marine Panels or mounted in existing panels. They come complete with internal lighting, mounting hardware and installation instructions.

The mechanical gauges have Accustat mechanisms (270° sweep). The electric gauges have Bi-Torque mechanisms (90° sweep), and use 12V negative ground power. To adapt electric temperature and/or pressure gauges to 24V or 32V, see chart on page 31 to find part number of resistor required.





#### **FUEL LEVEL GAUGES** Model 82111

Monitors information on fuel level. Requires fuel level sender and Installation Kit No. 366-LP. Uses 12V neg. power source. For use with 24V source, order Resistor No. 829525-2. For use with 32V source, order Resistor No. 859528-8.

#### **Fuel Tank Senders**

Part No.	Description
385-B	6"-12" depth; LH arm
385-C	6"-12 depth; RH arm
391-A	10"-15" depth; LH arm
391-B	10"-15" depth; RH arm
391-C	151/2"-24" depth; LH arm
391-D	151/2"-24" depth; RH arm

#### **Choosing Left or Right Hand Fuel Level Senders**

The holes in the tank unit bracket plate are not evenly spaced. The distance between two of the holes is greater than between any other two. When viewing the bracket plate, with the widely separated holes nearest you, the float arm will swing left if it is a left hand tank unit or right if it is a right hand tank unit.

If there is more room in the tank to the left of the tank unit mounting location, use a tank unit that swings to the left and vice versa.



#### **AMMETERS**

Indicates generator or alternator charging rate, monitors battery condition, and warns of excessive drain by accessories.

Dial Scale (Amps)	Part No.
60-0-60	82108
60-0-60	82109①
100-0-100	82110@

① Requires Shunt No. 813489. Please order separately. @ Requires Shunt No. 407616. Please order separately.



#### **OIL PRESSURE GAUGES**

Help avoid costly engine repairs due to incorrect oil pressure, defective oil pump, clogged oil filter, etc. Electric gauges use 12V power source. For use with 24V system, order Resistor No. 829525-2 (408023). For use with 32V system, order Resistor No.829525-8 (821988).

Туре	Dial Scale (Psi)	Part No.
Elec.	5-80	82113①
Elec.	5-100	82116②
Mech.	20-300	82120
Mech.	25-400	82121

①Requires Sender No. 353-Z for single gauge. Requires Sender 353-AM for dual gauges.

@Requires Sender No. 279-B for single gauge. Requires Sender 82501 for dual gauges



#### **TEMPERATURE GAUGES**

Indicates engine operating temperature and warns of clogged intake. Electric gauges use 12V power source. To use with 24V source, order Resistor No. 829525-2 (408023). To use with 32V source, order Resistor No. 829525-8

Туре	Dial Scale (°F)	Part No.
Water Temp.	100-230	82114①
Oil Temp.	100-280	82115

①Requires Electric Temperature Sender (see below). Please order separately

#### **Electric Temperature Senders**

	Single Gau	ge Senders	Dual Gauge Senders
Thread Size	82114	82115	82114
1/8"	362-CZ	334-H	KS AS - IDSO
1/4"	362-AN	334-AA	
3/8"	362-AJ	334-AB	-
1/2"	362-AH	334-AD	_
Univ. ①	280-EA	280-ED	82503

①Universal sender fits 1/8", 1/4", 3/4" and 1/2" thread sizes.



#### **VOLTMETER—Model 82112**

Checks condition of battery, voltage regulator and generator or alternator of 12volt systems. Warns of faulty belts, loose battery connections, etc.



#### **VACUUM GAUGE—** Model 82117

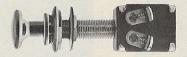
This "Accustat" gauge helps maintain peak engine efficiency and increase mileage. Shows if timing is correct or if a tuneup is needed. Dial reads 0-30".







For all lighted instruments.



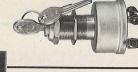
#### LIGHT DIMMER SWITCH NO. 366-SB

Rheostat control for all lighted instruments.



#### **IGNITION SWITCH NO. 370-T**

Mounts in  $\frac{3}{4}$  hole in Stewart-Warner panels or existing instrument panels.





# ENGINE WARNING SYSTEM

This audio/visual system provides warning of extreme engine operating conditions. A light and a buzzer in the unit are triggered by sender switches to warn of low oil pressure, high water temperature, etc. The system can be mounted in panels up to 1/2'' thick and it operates on 12V power. It can be used with or without other instrumentation.

**Model D-825104** consists of a warning device, a nameplate and four speed grip connectors. The sender switches must be ordered separately (see charts below).

**Model 366-TJ** consists of Model D-825104, plus Pressure Sender Switch 364-L and Temperature Sender Switch 363-F.

#### **Temperature Sender Switches For Warning System**

Temperature Setting	½" Thread	3/8" Thread	½" Thread
200°F 225°F 250°F	363-D 363-AM	363-E	363-F 363-G 363-W

#### **Pressure Sender Switches For Warning System**

Thread Size	Pressure Setting	
	6 Psi	15 Psi
1/8"	364-L	364-K
1/4"	364-M	_



#### HOBBS HOUR METER

#### Model 15017

Provides an accurate record of the total time an engine is operated. This information is vital for proper maintenance. Time is recorded in hours and tenths of hours. Meter may be used with any electrical system having 4-40 volts DC.





Provides an accurate record of the total time an engine has been operated. This information is vital for proper engine maintenance. Time is recorded in hours and tenths of hours. Meter may be used with any electrical system having 4-40 volts DC. This space-saving, rectangular unit fits S-W Prewired Marine Panels Accessory Panels or existing instrument panels.

# SOLID-STATE MARINE FUEL PUMPS U.L. Listed



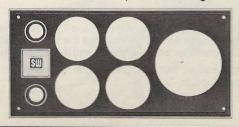
Pass all critical tests of the marine division of Underwriter's Laboratories! Corrosion-resistant to prevent leakage. No possibility of accidental grounding. Conform to U.S. Coast Guard regulations effective August 1, 1978 (Hobbs Switch 4012 required).

**82055**—12-volt, positive or negative ground, 7 psi **82056**—24-volt, positive or negative ground, 7 psi **82057**—12-volt, positive or negative ground, 4 psi

See page 66 for technical details.

### MARINE PANEL—Model 271-W (Replaces 271-A)

This panel is die-cast aluminum covered with a tough, moisture and corrosion resistant, clear epoxy coating. Panel is 12½" x 6¾" and has a non-reflective black finish. Will hold up to four Stewart-Warner Gauges and a Tachometer. All instruments are front mounted. It will also accept Hobbs Hour Meter 15000, ignition switch 370-T and Light Switch 370-C or 366-5B. All panel mounting hardware is included.



# Handheld Tune-up Equipment

#### **TUNE-UP AND TESTING KIT**

#### **MODEL 82021**

15½" x 12½" x 6" convenient, high impact carrying case contains everything needed for a complete tune-up—Compression Tester, DC Powered Timing Light with Inductive Pickup, Tach/Dwell/Volts Tester, and Vacuum/Fuel Pump Tester. Molded compartments for each instrument keep everything in its place. Instructions for each instrument included.





# AUTO ENGINE ANALYZER WITH INDUCTIVE PICK-UP

#### **MODEL 82022**

Perform all electrical and tune-up tests with one instrument. For use on all 4-6-8 cylinder engines with 12-volt systems. The overload protected, Zener regulated, solid state circuitry is housed in a high impact plastic case. Unit includes long leads, heavy duty clips, universal battery post adapter, test leads, accessories and instruction manual. Scales include:

High Tachometer (0-6000) Low Tachometer (0-1200) Ignition (Go-No go) Points Resistance (Good-Bad)

Dwell (0-90) Ohms (0-100K) Amps (0-300) Low Volts (0-1.8) High Volts (0-18)

Stewart-Warner Hand Held Tune-Up Equipment can be used on all current O.E.M. and aftermarket ignition systems. This includes the General Motors HEI systems, the Ford Solid State systems, the Chrysler Electronic systems and the American Motors BID systems.

In addition, this equipment can be used on very nearly all of the ignition systems now being developed.



# DC POWERED TIMING LIGHTS WITH INDUCTIVE PICKUP MODEL 82019

For all 12 volt ignition systems. Inductive pickups clamp over spark plug wires for fast and easy hookups. Features a sturdy die-cast case and heavy chrome finish, burnout-proof solid state circuitry with automatic reverse polarity, long leads, and brilliant pre-focused xenon flash. Complete instructions included.



# DC POWERED TIMING LIGHT WITH INDUCTIVE PICKUP

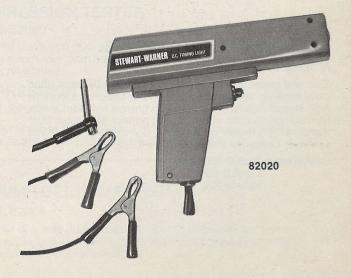
**MODEL 82013** 

For use on all 12-volt systems. Inductive pickup clips over spark plug wire for quick and simple hookup. Brilliant bluewhite xenon flash and pre-focused optical glass lens provide ample light for use under any conditions. Solid state circuitry with automatic reverse polarity and overload protection provide years of trouble free use. Lightweight, high impact plastic case has comfortable grip and easy triggering. Complete instructions are included.



# DC POWERED TIMING LIGHTS MODEL 82020

For all 12 volt systems. This unit has long grease resistant leads and xenon flash which allow use in broad daylight. Rugged high impact plastic case, burnout-proof circuitry with automatic reverse polarity and overload protection. Instruction and adapters are included.



# Handheld Tune-up Equipment

#### TACH/DWELL TESTER

#### **MODEL 82014**

Tests nine major engine functions on any 4-6-8 cylinder, 6 or 12 volt ignition system. When used with Model 82015, the two testers will perform 35 separate tests, and provide the same functions of a large sequential auto analyzer. Side reading scales and large numbers make reading the test results easy and accurate. Burnout proof solid-state circuitry is housed in a durable high impact case. Grease resistant leads features positive slide function switches. Complete easy-to-follow instructions included.

Scales read: High Tach

0-6000 RPM 0-1200 RPM

Low Tach Dwell

0-60°



#### **VOLTS/OHMS/AMPS TESTER**

#### **MODEL 82015**

Performs 26 major electrical functions of the vehicle. When used with Model 82014, the two testers will perform 35 separate tests and provide the same functions of a large sequential auto analyzer. Side reading scales and large numbers make reading the test results easy and accurate. Burnout proof solid state circuitry is housed in a durable high impact case. Grease resistant leads. Complete easy to follow instructions included.

Scales read: High Volts Low Volts

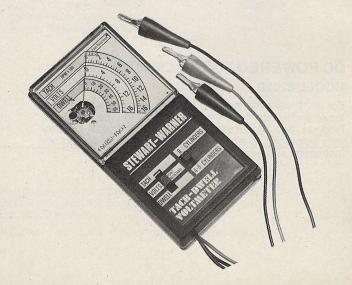
0-18V. 0-1.8 V. OHMS 1-500 K. High AMPS 0-100 Low AMPS



#### TACH/DWELL/VOLTS TESTER **MODEL 82016**

This one piece of equipment performs the 31 most often used tune-up and testing functions. It features a durable high impact plastic case and long grease resistant leads. Burnout proof solid state circuits protect the tester from accidents. The tester works with 4-6-8 cylinder, 6 or 12 volt systems. Complete instructions are included.

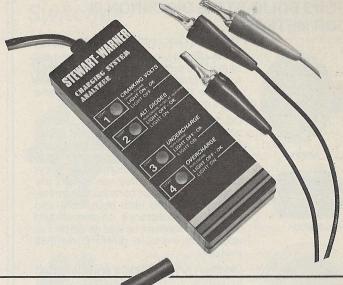
Scales read: Tach 0-1600 rpm Dwell 0-60° Volts 0-16V.





# CHARGING SYSTEM ANALYZER MODEL 82017

Light emitting diodes provide easy electronic trouble shooting. Tester isolates problems in the battery, alternator, alternator diodes, and voltage regulator for all 12 volt systems. Complete instructions are included.



# ELECTRONIC IGNITION ANALYZER MODEL 82018

For all vehicles with 12 volt electronic ignition systems. Check the electronic ignition module, coil pick-up for HEI systems, primary ignition coil where standard coil is used and the battery condition. Light emitting diodes detect and isolate problems at a glance. Complete instructions included.



# 82000

# COMPRESSION TESTER MODEL 82000

Large 2%'' dial has 0-300 psi and 0-21 Kg/cm² pressure scales. Includes removable stem and universal rubber tapered cone to fit all spark plug holes.

# COMPRESSION TESTER MODEL 82007

Large 2¾" dial has 0-300 psi and 0-21 Kg/cm² pressure scales. Includes flexible hose with spark plug hole adapter.



# VACUUM/FUEL PUMP TESTER MODEL 82001

Large 23/4" dial has dual scales: 0-25" Hg and 0-60 cm Hg on vacuum scale and 0-7 psi and 0-5 Kg/cm² on pressure scale. Includes 31/2 foot neoprene tubing.

### **Hobbs Hour Meters**

#### **HOBBS SOLID-STATE DIOCHRON III HOUR METERS**



80001



Hobbs 000000-% TOTAL HOURS \*\*\* SI \*\*\*\*

80003

The new Hobbs Diochron III Hour Meter is the ultimate in reliable measurement of elapsed time. A visible record of total running time right on the equipment is vital for scheduled maintenance and helps reduce down-time.

Diochron III features the latest in electronics with a custom integrated circuit and a proven, ruggedized, read out mechanism. Diochron III records up to 9,999.9 hours and automatically recycles at zero. This series was specifically designed for use on construction, material handling and farm equipment and has broad acceptance on aircraft and marine applications as well as electronic applications where direct current is

Diochron III Hour Meters are uneffected by typical short-duration, high-voltage transient currents. They are accurate within ± 1% of entire voltage range and stable within ± 1%, between 0°F and 140°F, temperature range: 26°F to 185°F. Withstands vibrations from 7 to 500 Hz at 5 g's.

Voltage	Mounting	Part Number
12-24 V DC 12-24 V DC 12-24 V DC 12-24 V DC 12-24 V DC 12-24 V DC 36-72 V DC 36-72 V DC 36-72 V DC 36-72 V DC	2—Screw "Mini" 3—Screw (Black) 2.87" dia. Bracket (Chrome) 2.25" dia. Bracket (Chrome) 2.50" dia. 4—Screw (Aircraft) 2.50" dia. 4—Screw (Aircraft) 2.50" dia. 2—Screw "Mini" 3—Screw (Black) Bracket (Chrome) 2.25" dia. Bracket (Chrome) 2.25" dia.	80000 80001 80002 80003 80004* 80005** 80006 80007 80008 80009

<sup>\*</sup>Total Hours (Aircraft)

#### **HOBBS ALTERNATING CURRENT METERS**



20016

A highly reliable instrument for recording operating time for leasing, maintenance, testing and warranty programs. Polycarbonate, shock resistant, tamper proof case. Records up to 100,000 hours and automatically recycles to zero. Accuracy: ±1%. Temperature: -65°F to +154°F. UL recognized component. Power rating: 3 watts. Screw Termination. Available in Minimeter and Deluxe styles.



20028

THE REAL PROPERTY AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO PERSONS AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO PERSONS AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO PERSON NAMED IN COLUMN TRANSPORT NAMED IN COLUMN TWO PERSON NAMED	Voltage	Hertz (Cycles)	Mini- meter 2"x1" Part No.	3 Screw 2.7" Dia. Part No.
	120	50	20028	20016
١	120	60	20001	20017
	240	50	20029	20018
	240	60	20007	20019

#### HOBBS SOLID-STATE DIOCHRON II **HOUR METERS**



24963

Discreet individual components record operating hours of gas, diesel, or bat-tery-powered equipment. Key components are potted for shock protection.

Diochron II Hour Meters are unaffected by typical, short-duration high voltage transient currents. They are accurate within ± 1% of entire voltage range. Temperature range: -25°F to +185°F (155° maximum above 60 volts). Withstands vibrations from 7 to 500 Hz at



23651

Easy-to-read face dials with automatic recycling odometers record up to 10,000 hours in one-tenth hour increments.

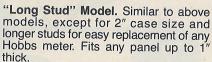
Voltage	Mounting	Part No.
12V DC	3-screw	24963 (16000)
12V DC	Stirrup	24957 (16001)
24-72V DC	3-screw	24962 (16002)
24-72V DC	Stirrup	24956 (16003)
12V DC	Flange	24569
12V DC	Stirrup	23651
24-72V DC	Flange	24570
24-72V DC	Stirrup	23653

#### **HOBBS MINIMETERS SERIES**



15001

Dirt and moisture sealed, escapement controlled DC hour meters include jewelled movement, shockproof odometer, and permanently lubricated parts. Easy to read black face dials. Records hours in tenths. Accuracy: ± 1%. Rundown: 5 seconds. Oper. temp. range: -65° to +160°. Meets Military Spec. MIL-L-





TOTAL HOURS

15002



15006

Part No.	Range (VDC)	Mount	Replaces Part No.
15000 15001 15002 15003 15004 15005 15006 ①	4-40 4-40 40-130 40-130 40-130 4-40	2 screw 3 screw Bracket 2 screw 3 screw Bracket Aircraft	5600 5601 5611 & 5612
150072 150173 150314 150665	4-40 4-40 4-40 4-40	Aircraft Bracket Bracket Bracket	5601 5601 5601

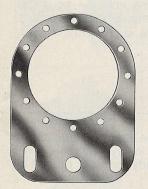
- ① Reads Total Hours ② Reads Flight Hours
- Black Beze
- § Bezel Matches S-W Heavy-Duty Gauges

<sup>\*\*</sup>Flight Hours (Aircraft)



#### Accessories

### HOBBS HOURMETER MOUNTING BRACKETS



**329**  $(2^{13}/_{16}")$  for meter only. **558**  $(4" \times 5^{1}/_{8}")$  use when meter and dampener are used together.

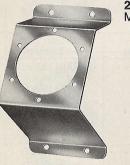


558

329

#### HOBBS PANEL MOUNTING BRACKET

**486** Covers panel area  $2^{13}/_{16}$ " x  $5^{1}/_{4}$ ". (For type D.C. meter only).



486



#### **HOBBS DAMPENERS**

To protect meter from severe vibration. Can be used on panel or with 558 bracket.

**3888** (3%" dia.) for screw type D.C. meters.

2165 (37/8" dia.) for 21/2" A.C. meters.



3888

#### **Switches**

### HOBBS PRESSURE AND VACUUM SWITCHES



Single circuit 1 terminal Grounded internally



Single circuit 2 terminals insulated



Dual circuit 3 terminals 1-NC. 1-NO. 1 common

# TCHES

Switches to actuate an Hour Meter, warning light, buzzer or engine cutoff when oil or air pressure drop below or exceed safe levels. Three models: Single-circuit, one terminal grounded internally; Single-circuit, two terminals, both insulated; Dual circuit, three terminals, one normally open (NO)<sub>1</sub>, one normally closed (NC)<sub>2</sub>, one common. Weatherproofed cases with ½" external P.T. connections. Activating pressure is set and sealed at the factory.

Nominal ratings are: 6V-DC, 15 amps; 12V-DC, 8 amps; 24V-DC, 4 amps, 120 V-AC inductive, 1 amp. Switches with other than standard contact settings or for special purposes are available on special order, in quantity, with settings from 1 to 150 psi. Switches are also available with 1/4" P.T. connections by special order. 1/4" spade terminals available by special order.

#### **Specifications and Part Numbers**

Standard	1 Teri	Circuit minal			Dual Circuit
Pressure	Normally Open ①	Normally	Normally	Normally	3 Terminals
Setting		Closed ②	Open ①	Closed 2	NO & NC

#### Low Pressure Switches

4 PSI 4000	4001	4006	4007	4012
15 PSI 4002	4003	4008	4009	4013
60 PSI 4004	4005	4010	4011	4014
100 PSI 14731	14729	14732	14728	14727

#### **Vacuum Switches**

4" HG	4070	4071	4076	4077	
9" HG	4072	4073	4078	4079	
17" HG	4074	-	4080	4081	
28" H <sub>2</sub> O	26501	26500	26503	26502	

Normally open means that the contacts in the switch are open (not in contact) until pressure or vacuum is applied.
 Normally closed means that the contacts in the switch are closed (in contact) until

② Normally closed means that the contacts in the switch are closed (in contact) until pressure or vacuum is applied.

# **Drive Joints**

#### DESCRIPTION

Stewart-Warner offers a complete selection of box, straight and angle type Drive Joints designed to correct the rotation of speedometer or tachometer flexible shaft assemblies. During the life of a vehicle, if a change in tire size or rear axle ratio is desired, a corrective Drive Joint should be added to compensate for this change in order for the speedometer to read correctly. It is necessary to specify the ratio required when ordering a Drive Joint. The following charts will indicate the variety of Drive Joints available, and other general applications. For model and ratio information, please consult your local Stewart-Warner sales office.

#### **APPLICATION**

- Mounting a flexible shaft on an instrument having limited rear access.
- Changing direction of flexible shaft rotation.
- Preventing acute angle bends in the flexible shaft.
- Mounting dual instruments off one engine—as in the case of Marine Flying Bridge tachometer installations.
- Connecting accessory instruments, such as taxi meters, to the flexible shaft assembly.



DRIVE ADAPTER KIT NO. 366-NE For Model 666 and 777 series drive adapter. Parts in this assortment will make up any model in any gear ratio. Tools and instructions are provided. Handy for quick repairs or ratio change.

#### **DRIVE JOINT INTERCHANGE FOR SERIES 651, 652, 666, 669 & 777**

Stewart-Warner has three types of Drive Joints that have much in common and, therefore, in many cases are interchangeable with each other. Such a change is often desirable when a specific installation requires a heavier duty

drive joint to withstand rugged use, such as unusual vibration conditions. The chart provides a reference for substituting one model for the other, when drive and driven connections are the same.

651 & 652 Heavy Duty	666 Light Duty	669 Light Duty	777 ② Light Duty	Rotation	Drive End 7∕8-18 Internal	Driven End %-18 External
651-A		_		Direct	.203 BAR	.191 HOLE
651-B				Direct	.203 BAR	.213 HOLE
651-D		-B -E -E	-M	Direct	.152 BAR	.161 HOLE
651-F	-D	-E	-D, -R	Direct	.152 BAR	.213 HOLE
651-R			_	Direct	.187 BAR	.191 HOLE
651-W①	-X,	-U, -X,	-X, -L,	Direct	.187 BAR	.191 HOLE
651-X		- 1 m		Direct	.187 BAR	.191 HOLE
651-BR	-X,	-U, -X,	-L, -X,	Reverse	.203 BAR	.213 HOLE
651-JR			_	Reverse	.187 BAR	.191 HOLE
651-XR			- I	Reverse	.187 BAR	.191 HOLE
				ARCO		THE RESERVE ASSESSMENT
652-B		-B	-M	Direct	.203 BAR	.213 HOLE
652-D	-D	-E	-D, -R	Direct	.152 BAR	.161 HOLE
652-K	A CONTROL OF THE PARTY OF THE P	indian —	STATE OF THE STATE	Direct	.152 BAR	.191 HOLE
652-X	X	-U, -X	-L, -X,	Direct	.187 BAR	.191 HOLE
652-BR		A STATE OF THE STA		Reverse	.203 BAR	.213 HOLE
652-NR	Standard Total Control of			Reverse	.152 BAR	.213 HOLE
652-XR				Reverse	.187 BAR	.191 HOLE

① ORDER COMPLETELY ASSEMBLED FROM FACTORY

#### **HOW TO ORDER**

Customer must specify drive joint model number from next page with suffix letter designating tip sizes from table at right and ratio ② required. For example: To order Model 651 with .203 Tang and .213 Slotted Hole-ratio .500, specify (Model 651-B Ratio .500).

#### **Models & Ratios Available**

Models	Ratios®
651 & 652	.200, .222, .250, .333, .500, .866, 1.000, 1.077, 1.333, 1.500, 2.000
666 775 777 778 779	.166 THRU 2.669

③ Ratios increasing and decreasing.

To determine correct gear ratio, please request S-W publication No. SER 4410 from your Stewart-Warner sales office.



### MOST POPULAR MODEL SERIES

Turne			
Туре	Model	Application	Outstanding Features
	651-652	Truck Marine	Heavy-Duty Construction Needle bearings. Threaded sleeves. All models equipped with lubrication fittings.
	666	Automobile Truck	Light-duty construction. Offset drive. Bearing supported input and output shafts. Die-cast housing.
	669	Automobile Truck Marine	Light-duty construction. Dual output. Die-cast housing. Installed at transmission.
	777	Automobile Truck	Light-duty construction. Straight-through drive. Die-cast housing. Compact design.
	778	Automobile Truck Taxi	Light-duty construction. Dual output. Die-cast housing. Installed on back of speedometer or tachometer.
	775 & 779	Truck	For 2 or 3 speed rear axles. Electrically operated. Die-cast housing.

#### **CORE & CASING**

# **Bulk Core and Casing**

#### **DUAL PLASTIC CASING**



This new type of flexible shaft Casing was specifically designed for OEM replacement, and meets or surpasses Original Equipment Manufacturer specifications. It is particularly suited for marine applications, farm equipment, and all automotive vehicles, including heavy equipment, trucks and busses.

This reinforced plastic Casing (available only in boxed lengths of 100 ft.) consists of a nylon inner liner, reinforced by wire braid, and an extruded Polypropylene cover which protects the core from water, oil, dirt and abrasion.

820905—Dual Plastic Casing—.333"

#### **GALVANIZED STEEL CASING**



.243 Casing



.297 Casing



.445 Casing

Stewart-Warner offers the finest, most rugged, flexible shaft Casing available, for dependable, trouble-free operation of Speedometers and Tachometers. This Casing is constructed of high grade, heat resistant, galvanized steel wire to afford maximum flexibility and strength while providing greatest protection of the core from damage by dirt, grit, water and abrasion. Stewart-Warner Casing also helps prevent installation problems by reducing the possibility of acute angle bending at the time of installation. This Casing is available with or without an extruded vinyl covering for installations where moisture is a factor. All Casing is packaged in boxed lengths of 100 ft. For vinyl cover, see next

#### **Bulk Outer Casing**

Size	With Vinyl Cover	Without Vinyl Cover
243"	813783	98578
297"	-0-	63323
.445"	816647	20468

#### **MULTI-STRAND STEEL CORE**



.187 Core

This multi-strand Core Stock provides a steady, high driving torque for consistent, reliable instrument performance; assures quiet, dependable flexible shaft operation.



This smooth-surfaced, non-raveling, highly flexible Core is composed of multiple-strand, highest grade carbon steel wire for exceptionally long life and dependability. Three core diameters, when used with the proper fittings, cover every application.



.130 Core

#### **Bulk Inner Core**

Diameter	Part Number
.130" Left Lay	418614 -100, -500, -1000
.150" Left Lay	825128 -115, -550, -1100
.187" Right Lay	418615 -115, 550,

#### **UNIVERSAL CORE, .130" DIAMETER**



This 21-strand, non-raveling, tempered steel core can be used as replacement stock for any Original Equipment flexible shaft that utilizes standard diameter core. These cores are available in three lengths, left hand wound types, to serve the widest range of normal applications. Each length of Universal Core is furnished with .104 sq. drive tip, .104 sq. swaged lower end, swaging die and easy-to-follow installation instructions.

To install, simply cut the core to the length required, attach the drive tip to the upper end, and insert into the flexible shaft assembly.

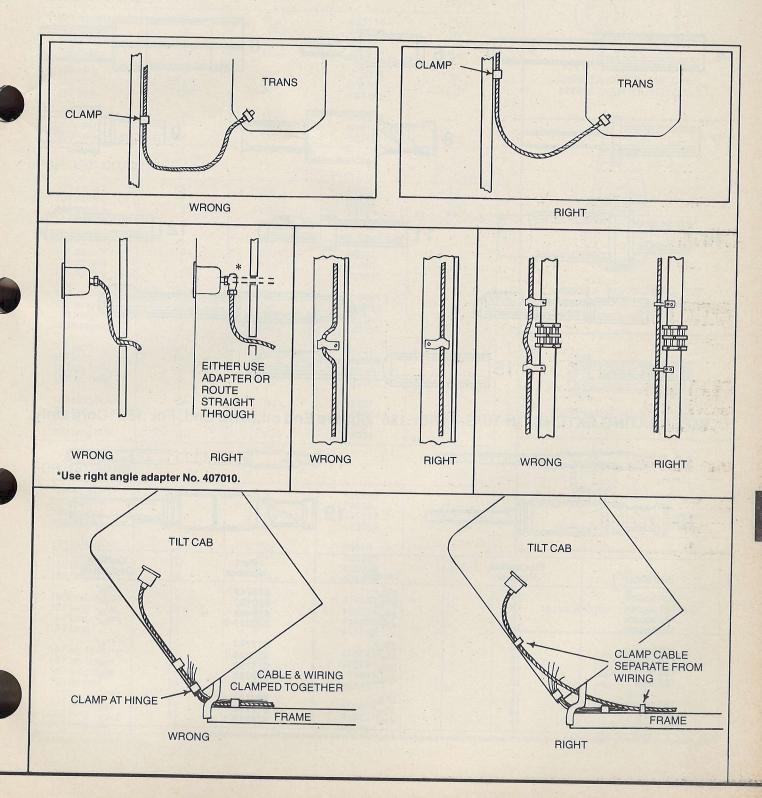
Part No.	Direction of Wind	Length
130-B81	LH	81"
130-B114	LH	114"
130-B150	LH	150"



#### **FLEXIBLE SHAFT INSTALLATION**

The installation of the flexible shaft should be made with a minimum of sharp bends. Bends should have a 6 inch radius or more and there should be only one 90° bend in each installation. If the bends are tighter than recommended, life and reliability of the system will be reduced.

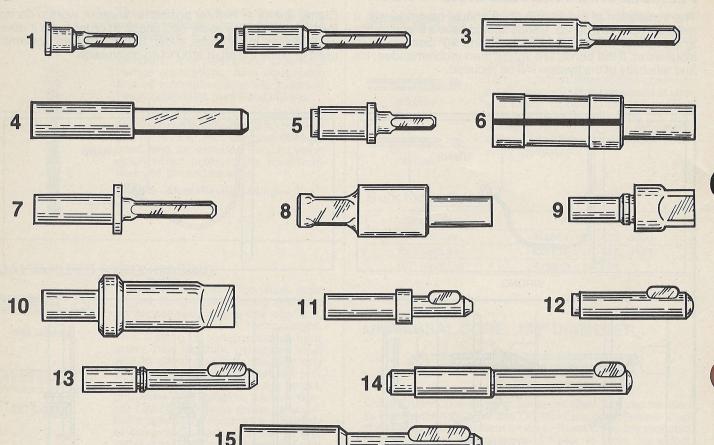
Clamp shafts at natural positions; in other words, do not force the shaft into some odd shape in order to tie it down with a clamp. In particular, avoid "S" turns caused by clamps used to guide the shaft around an obstruction.



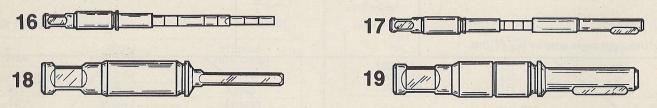
#### **CORE & CASING**

# Tip Specifications & Miscellaneous Parts

#### **END TIPS**



COMPENSATING EXTENSION TIPS—With .128" Square End on Drive End. For .150" Core Only.



End Size	Illustration Number	Length	Part Number	Cutting Deduction
.104 square	18	2 <sup>7</sup> / <sub>32</sub> "	818749	31/ <sub>32</sub> "
.104 square	18	2 <sup>57</sup> / <sub>64</sub> "	820152	1 <sup>41</sup> / <sub>64</sub> "
.124 square	18	2 <sup>7</sup> / <sub>32</sub> "	819468	31/ <sub>32</sub> "
.150 square	16	4 <sup>1</sup> / <sub>4</sub> "	820219-2	2 <sup>63</sup> / <sub>64</sub> "
.150 square	18	2 <sup>7</sup> / <sub>32</sub> "	817767	31/ <sub>32</sub> "
.150 square	16	41⁄ <sub>4</sub> "	820220-1	3"
.152 tang .187 tang	19 19	2 <sup>7</sup> / <sub>32</sub> " 4 <sup>1</sup> / <sub>4</sub> " 2 <sup>7</sup> / <sub>32</sub> " 2 <sup>7</sup> / <sub>32</sub> "	818750 817769	31/ <sub>32</sub> " 31/ <sub>32</sub> "
.193 square	18	2 <sup>57</sup> / <sub>64</sub> "	820153	1 <sup>41</sup> / <sub>64</sub> " 31/ <sub>32</sub> "
.203 tang	19	2 <sup>7</sup> / <sub>32</sub> "	817759	
.203 tang	17	43/8"	820219-1	31/4"

Note: Illustrations shown are approximate representations and are for ordering purposes only. Refer to table on next page for exact dimensions.



#### **END TIPS**

End Size	Illustration Number	Length	Part Number	Cutting Deduction
----------	------------------------	--------	----------------	----------------------

#### FOR .130" CORE

.104 square	7	15/ <sub>32</sub> "	823114	<sup>23</sup> / <sub>32</sub> "
.104 square	1	13/ <sub>16</sub> "	418035	<sup>1</sup> / <sub>16</sub> "
.124 square	2	17/ <sub>16</sub> "	60457	1"
.152 tang	13	17/ <sub>16</sub> "	400211	13/ <sub>64</sub> "
.152 tang	14	15/8"	423913	1 <sup>3</sup> / <sub>16</sub> "
.152 tang	11	15/ <sub>32</sub> "	63684	<sup>23</sup> / <sub>32</sub> "
.187 tang	11	13/ <sub>16</sub> "	104461	<sup>3</sup> / <sub>4</sub> "
.187 sq. hole .203 tang .203 tang	9 11 12	1 <sup>1</sup> / <sub>32</sub> " 1 <sup>3</sup> / <sub>16</sub> " 1"	400210 63317 33710	3/4" 9/16"

#### FOR .150" CORE

.104 square .104 square .104 square .104 square	3 7 7 7	1½" 15/32" 121/ <sub>64</sub> " 1½"	65002 65658 95115 425451 ①	1 <sup>1</sup> / <sub>16</sub> " 23/ <sub>32</sub> " 63/ <sub>64</sub> " 1 <sup>1</sup> / <sub>16</sub> "
.104 sq. hole .124 square .124 square .150 square	8 2 7 3	1 ½" 1 ½" 1 ½" 1 ½" 1 ½"	65001 98984 37683 421643	1" 23/ <sub>32</sub> " 1 <sup>1</sup> / <sub>16</sub> "
.150 sq. hole .152 tang .152 tang .1835 square	8 15 13 4	1½" 1½" 1½" 1½" 1 <sup>25</sup> / <sub>32</sub> "	815026 408758 421795 428827	1 <sup>11</sup> / <sub>32</sub> " 1 <sup>23</sup> / <sub>64</sub> " 1 <sup>3</sup> / <sub>32</sub> "
.187 tang .187 tang .187 sq. hole .187 sq. hole	14 11 10 9	2" 1 <sup>17</sup> / <sub>32</sub> " 1 <sup>9</sup> / <sub>16</sub> " 1 <sup>1</sup> / <sub>32</sub> "	64339 427828 36833 409353	1 <sup>9</sup> / <sub>16</sub> " 1 <sup>3</sup> / <sub>32</sub> " —
.187 tang hole .203 tang .203 tang .203 tang hole	6 13 12 6	1%16" 2" 1" 1%16"	96127 13909 37684 78869	1%16" 9/16"

#### FOR .187" CORF

TON.107 CON				
.104 square .104 square .104 square .104 sq. hole	3 5 7 8	1½" 15/32" 135/64" 1½"	426106 72010 405137 426056	11/ <sub>16</sub> " 23/ <sub>32</sub> " 17/ <sub>64</sub> "
.124 square .150 square .152 tang .152 tang hole	5 3 15 6	15/ <sub>32</sub> " 13⁄ <sub>4</sub> " 2" 1 <sup>13</sup> / <sub>16</sub> "	69076 105133 415996 406908	13/ <sub>32</sub> " 11/ <sub>16</sub> " 15/ <sub>16</sub> "
.1835 square .187 tang .187 tang .187 tang	4 14 11 11	1 <sup>25</sup> / <sub>32</sub> " 2" 2" 2"	414677 101254 426108 811192	13/32" 15/16" 15/16" 15/16"
.187 sq. hole .187 sq. hole .187 tang hole .193 square	9 10 6 4	11/4" 19/ <sub>16</sub> " 11 <sup>3</sup> / <sub>16</sub> " 1 <sup>25</sup> / <sub>32</sub> "	418811 98877 101983 431487	
.193 sq. hole .203 tang .203 tang hole	10 15 6	1 <sup>9</sup> / <sub>16</sub> " 2" 1 <sup>13</sup> / <sub>16</sub> "	414676 32912 39041	

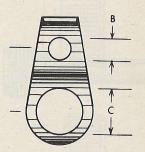
1 Ford shaft, thin-walled.

#### MISCELLANEOUS FLEXIBLE SHAFT PARTS





**422174** A-5/16" B-.161" C-1/32" **820140** A-.393" B-.146" C-1/32" **431646** A-.234" B-.140" C-1/32"



**402398** A-.812" B-.281" C-.562" **413982** A-.760" B-<sup>13</sup>/<sub>32</sub>" x <sup>9</sup>/<sub>32</sub>" C-<sup>9</sup>/<sub>16</sub>"



33711 Slot. Clutch for .203 dia. Tip



**60459** Bushing, Diameter A-5/16"

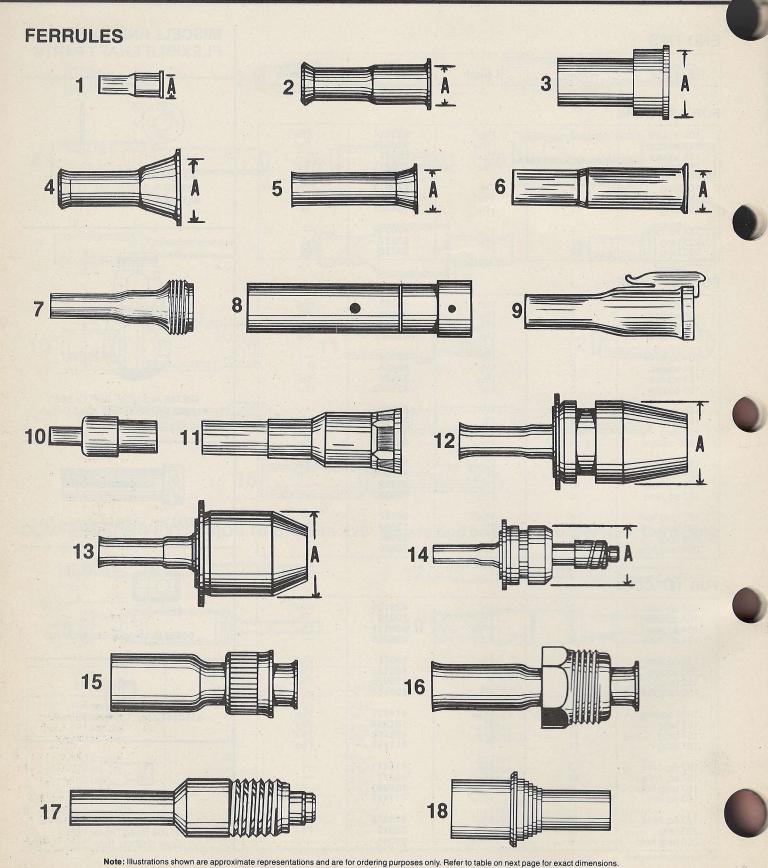


811024 Collar .130 hole diameter



**97708** Swag Die for .130 Core .218 dia. hole

# Ferrule and Nut Specifications





### FERRULE SPECIFICATIONS

Illustration Number Length D	escrption Pa	
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#### FOR .243" DIAMETER CASINGS

1 15/16" Ferrule 1 15/16" Ferrule 2 13%" Ferrule 3 15/16" Ferrule 12 27/16" Ferrule 13 27/32" Ferrule	95374 810809 94353 94354 417310 414740	13/ <sub>32</sub> " 13/ <sub>32</sub> " 13/ <sub>32</sub> " 43/ <sub>64</sub> " 7/ <sub>8</sub> "	
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#### FOR .297" DIAMETER CASINGS

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	102547 63316 63315 69930 423307	9/16" 13/32" 43/64" 7/e-18 thd.
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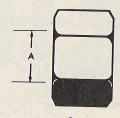
#### FOR .333" DIAMETER CASINGS

1 4	13/8" 15/16" 17/8"	Ferrule	820733-3 820733-10	<sup>7</sup> /16" 43/ <sub>64</sub> "
6	21/4"	Ferrule & Bushing	820734-6 820734-5	7/16" 43/64"
7 9 11 10	2½" 1½" 2½" 2½" 25/16"	Ferrule Ferrule (Chrys. & A.M.C. Snap-On) (G.M. Snap-On) Ferrule (Ford Snap-On)	820733-33 820051 823813 821146-1	%-18 Thd.
14 17 18	35/8" 21/2" 1 <sup>23</sup> / <sub>32</sub> "	Ferrule & Shaft Ferrule & Shaft Ferrule (Chrys. Snap-On)	824012 820480 827746	7/8″ 5⁄8-18 Thd. —

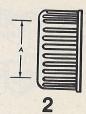
#### FOR .445" DIAMETER CASINGS

1011.445	DIAMETE	RCASINGS		
1 4 4 2 2	2 <sup>11</sup> / <sub>64</sub> "	Ferrule & Bushing	820211-2	1/2"
	11/ <sub>2</sub> "	Ferrule & Bushing	400514	1/2"
	2"	Ferrule	820211-13	1/2"
	2"	Ferrule	820500-4	1/2"
5	1½"	Ferrule	820500-3	1/2"
5	2"	Ferrule & Bushing	820211-1	1/2"
5	2"	Ferrule & Bushing	820211-4	1/2"
5 6	2"	Ferrule	820211-15	1/2"
	25/8"	Ferrule	820500-7	33/ <sub>64</sub> "
7 8 12 12 15	21/4" 2 <sup>7</sup> / <sub>16</sub> " 2 <sup>19</sup> / <sub>32</sub> " 2 <sup>21</sup> / <sub>32</sub> " 2"	Ferrule Ferrule, Clutch & Collar Assembly Ferrule & Extension Ferrule & Extension Ferrule & Nut Assembly	820500-11 60462 820210-2 820210-4 820214-6	7/e-18 Thd. 
15	2"	Ferrule & Nut Assembly	820214-1	5%-18 Thd.
15	2"	Ferrule & Nut Assembly	820214-2	5%-18 Thd.
15	2"	Ferrule & Nut Assembly	820214-4	5%-18 Thd.
16	1 <sup>15</sup> / <sub>64</sub> "	Ferrule & Nut Assembly	820213-3	5%-18 Thd.
16	215/64"	Ferrule & Nut Assembly	820215-1	¾-18 Thd.

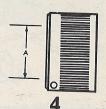
#### **NUT SPECIFICATIONS**

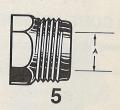


1





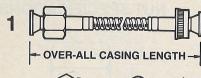


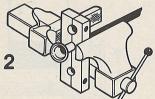


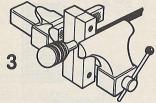
"A" Dimen- sion	Thread Size	Illus- tration Number	Part Number
7/16"	3/4-20	5	820346-16
29/64"	3/4-20	3	820346-11
29/64"	3/4-20	5	820346-17
15/32"	5/8-18	1	820346-1
15/ <sub>32</sub> "	5%-18	2 3 1	820346-4
39/ <sub>64</sub> "	3/4-20		820346-12
11/ <sub>16</sub> "	7/8-18		820346-23
11/16"	7/8-18	2	820346-22

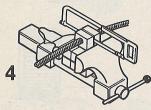
# Flexible Shaft Assembly

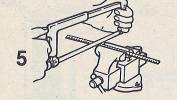
#### **OUTER CASING ASSEMBLY**





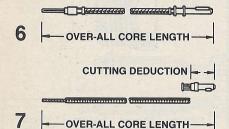






- 1. Refer to the following charts to select the proper casing, nuts, and ferrules needed to complete the outer casing assembly.
- Determine correct length of casing assembly to be used—length of casing assembly is measured from end of ferrule to end of ferrule (Fig. 1). NOTE: File off the burrs, both inside and outside of the cut ends of the casing, to prevent wear.
- 3. Slide upper ferrule over casing until casing enters ferrule about 1" or is stopped by bushing in the ferrule. Do not allow casing to enter the bell-shaped part of the ferrule.
- 4. Crimp upper ferrule to casing using ferrule crimping tool T-429430 (Fig. 2) for .243", .297", and .445" dia. casing, or tool T-320637 (Fig. 3) for .333" dia. casing. For tool T-320637, place mandrel into end of casing to prevent collapse of casing during crimping operation. Crimp until ferrule is securely attached to casing.
- 5. Measure casing to proper length allowing for the depth that the casing will enter the lower ferrule.
- **6.** Cut casing to proper length using tool T-265022 (Fig. 4). Do not cut casing as shown in Fig. 5 for unraveling of casing may result.
- 7. Be certain that any parts such as nuts, grommets, etc. are put in place on the casing before attaching lower ferrule.
- 8. Before crimping ferrule on casing, determine how deep the casing end must enter the ferrule to obtain the correct over-all length of the outer casing assembly.
- Crimp lower ferrule on casing using tool T-429430 or T-320637. Refer to Step 4.

#### **INNER CORE ASSEMBLY**





- Refer to the following charts to select the correct core and tips to be used. NOTE: It is recommended that the core be swaged before cutting. For best results, do not swage core ends before using electric core cutter.
- 2. Determine over-all length of core assembly—length of core assembly is measured from end of tip to end of tip (Fig. 6).
- 3. The length to cut the new core is determined by subtracting the "cutting deduction" spec in the tip chart from the over-all length of the core assembly. If two tips are used, both "cutting deduction" specs must be subtracted from the over-all length (Fig. 7).
- 4. Cut core to proper length. All core sizes may be cut using swaging-cutting fixture T-136374 (Fig. 8).
- 5. Attach corresponding upper and lower tip or swag tipless cores using cutting and swaging fixture T-136374 (Fig. 8).

#### **CORE & CASING**

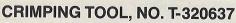
# Assembly Tools & Fitting Kits for bulk stock



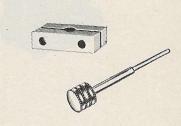


All swaging and cutting fixture components must be ordered separately. Order base model number T-136374-6. Order detail 7 (T-136374-7) to (1) cut bulk core stock; (2) swage a .104 sq. on bulk core; (3) crimp a tip securely to a core. Order detail 9 (T-136374-9) for swaging a .124 sq. on .150 core, which is used on foreign cars.



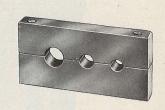


This rugged, compact tool has been specifically designed for crimping ferrules on .333" diameter Dual-Plastic Casing. It consists of one pair of crimping jaws, and a support rod which is inserted into the casing, during the crimping operation, to retain proper casing I.D. It creates a positive union without crushing ferrules or damaging casing.



FERRULE CRIMPING TOOL, NO. 429430

An extremely handy, compact tool designed for crimping various ferrules to Stewart-Warner bulk casing sizes .243, .297, and .445. It provides a positive means of crimping without a possibility of crushing casing or ferrules.



FLEXIBLE SHAFT FITTING KIT, NO. 366-JJ

This assortment consists of the commonly used flexible shaft fitting for automotive installations using .150" or .187" diameter core and .445" dia. casing. Furnished in compact plastic box, with illustrated chart inside hinged cover for fast identification of contents.



FLEXIBLE SHAFT FITTING KIT, NO. 366-TA

This assortment consists of the commonly used flexible shaft fittings for heavy duty installations where compensating tips are used on lower end for .150" diameter core and .333" or .445" diameter casing. Furnished in compact plastic box, with illustrated chart inside cover for fast identification of contents.



# **Electric Fuel Pumps**





#### **FEATURES**

- Assures quick starts
- Eliminates surging
- Eliminates flooding
- Eliminates starving

All electric fuel pumps assure battery saving quick starts by delivering gas the instant the ignition switch is turned on. Built-in filters in 82050 series eliminate the need for other filters in the line.

#### **MODEL 82050 SERIES**

Powerful piston-type pump, bringing solid-state reliability to fuel pumps—has one moving part. Two filters: Microbon filter dissipates water, eliminates need for in-line filter; Magnetic filter traps metallic particles. Gas line connection: 1/4" Internal PT.

Model 82050—(12V) negative ground—7 psi

Model 82051—(12V) negative ground—5 psi

Model 82052—(12V) positive or negative ground (Double Insulated)—7 psi

Model 82054—(24V) positive or negative ground—7 psi

Model 82053—Filter element for above pumps

#### **MODEL 235 SERIES**

Utilizes built-in screen. Gas line connection: 1/8" Internal PT. Model 235-A—(12V) positive or negative ground—5 psi Model 235-B—(6V) positive or negative ground—5 psi

#### **FUEL PUMP APPLICATION CHART**

Model No.	Engine	Delivery ①		
	Horsepower	1 psi	3 psi	
235-A	Up to 225	26	11	
235-B	Up to 150	18	9	
82050	Up to 350	34	29	
82051	Up to 350	31	24	
82052	Up to 350	31	24	

① Gallons per hour as per S-W lab test procedure. Suction lift: 2'. Discharge lift: 0'. Length of suction line: 16'. Length to discharge line: 2'. Diameter of line: 9/16" I.D. Test Fluid: gasoline.



#### **SOLID-STATE MARINE FUEL PUMPS—U.L. Listed**

Pass all critical tests of the marine division of Underwriter's Laboratories! Corrosionresistant to prevent leakage. No possibility of accidental grounding. Conform to U.S. Coast Guard regulations effective August 1, 1978 (Hobbs Šwitch 4012 required).

82055-12-volt, positive or negative ground, 7 psi

82056—24-volt, positive or negative

ground, 7 psi 82057—12-volt, positive or negative ground, 4 psi

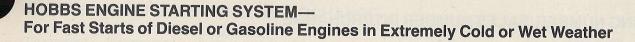
#### SAFETY SWITCH RECOMMENDED (Hobbs No. 4012)

This is a single-pole, double-throw pressure switch that can be wired into the electrical system so as to shut off the electric fuel pump when the engine oil pressure drops below 4 P.S.I. In effect, this means that the pump would be shut off if the engine stopped running for any reason, even though the ignition switch remained on.

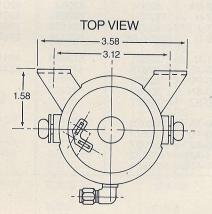
#### STARTING SYSTEM

# **Engine Starting System**





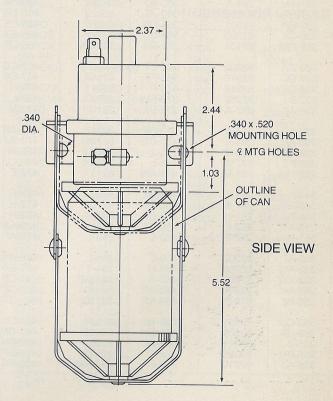




Used by several major original equipment manufacturers, the Hobbs System is reliable, safe and provides fast diesel and gasoline engine starting in cold weather or high moisture conditions. It can be installed to be operated at anytime the dash mounted switch is depressed or can be wired to the starting motor circuit to restrict operation only to the engine cranking cycle. The fluid from a standard 12 ounce starting fluid can is dispensed in a measured 2½ cc shot when the electric solenoid is energized.

Kit for 12V	19402
Kit for 24V	

### BASIC DIMENSIONS



# Interchanges

#### **ENGINEERING NUMBER/SALES NUMBER INTERCHANGE**

All Stewart-Warner sales models are composed of 1 or more parts. Each of these parts has an engineering part number (usually stamped on the part).

This chart identifies the "parent" Sales Model Number for many Engineering Part Numbers.

To order, the Sales Model Number must be used. Product cannot be ordered using Engineering Part Numbers.

Eng.	Sales	Eng.	Sales	Eng.	Sales	Eng.	Sales	Eng.	Sales
Number	Number	Number	Number	Number	Number	Number	Number	Number	Number
323-C	82505	356-BW	82206	465-N	283-J	490-BT	284-F	551-AXL	82685
334-CJ	82508	357-BL	82203	465-P	283-K	490-BW	284-N	551-AXM	82686
334-DA	82510	360-BX	82120	465-R	284-J	490-BX	284-P	598-AP	82152
334-F	280-EC	360-DE	82329	465-S	284-K	490-BY	284-R	598-AR	82153
334-H	280-ED	360-EK	82121	465-AJ	284-AF	490-BZ	284-S	599-AD	82155
334-J	280-EE	360-HYI	82319	465-DH	82114	490-EX-1	284-D	599-AE	82156
334-T	280-EH	360-HZ	82320	465-DZ	82702	490-HC	82710	690-P	285-A
334-AE	280-EJ	360-JA	82321	465-DJ	82115	490-HD	82704	690-S	82404
334-AZ	82503	360-JB	82322	465-DY	82706	490-JF	82717	691-AB	285-D
335-B	280-EK	360-JC	82323	465-EA	82707	490-PP	284-BF	691-AD	285-E
337-AM	281-A	360-JD	82324	465-EB	82708	490-SB	82719	691-AE	285-F
337-BF	82200	360-JE	82325	465-ER	82306	490-SC	82721	691-AF	285-H
337-BH	82201	361-CB	82326	465-ES	82307	491-AK	283-B-72	691-AJ	82405
338-CX	82700	361-CC	82327	465-ET	82308	491-AL	283-C-72	691-CB	82406
338-CM	82108	362-ES	280-EA	465-LP	82715	491-AM	284-B	691-DB	82407
338-DA	82302	362-ET	280-EB	467-CD	82722	491-AN	284-C	691-FB	82408
338-DC	82310	366-FF	82553	467-CE	82723	491-CH	82703-72	692-E	82409
338-DE	82312	378-P	82211	470-H	82716	492	82718	692-W	285-B
337-BJ	82202	378-BW	281-C	470-L	283-H	492-AM	284-B	692-X	285-C
338-AB	282-A	378-BX	281-E	470-M	284-H	492-AN	284-AH	757-AN	82682
338-AD	283-A	455-BF	82712	470-AW	822112	492-AR	284-J	994-A	82157
338-AE	284-A	455-DE	82724	470-BJ	82309	492-AZ	82117	994-B	82158
338-DF	82313	455-J	283-M	470-BF	82709	492-BA	82400	995-D	82623
338-FS	82713	455-L	284-M	470-CH	82337	492-BB	82300	996-H	82154
342-FW	281-D	455-AW	82111	472-E	284-AA	493-AR	82331	997-AA	82150
344-F	281-F	455-BK	82303	472-F	284-AB	493-AS	82332	997-AD	82151
346-FA	281-B-72	460-BD	82705	472-H	284-AD	493-BA	82336	82003	82011
348-R	281-H	460-DE	82714	472-H	82109	497-H	82334	82006	82010
350-X	282-C	469-BT	82711	472-AA	82110	497-J	82335	821135	106-AW
351-H	282-B-72	460-E	283-L	472-AF	82701	499-D	284-AK	825736	284-AL
352-AT 352-AW 352-AW 353-AH 353-BE	82207 82208 82209 279-A 279-B	460-F 460-H 460-R 460-AR 460-AS	284-L 284-T 284-AE 82113 82116	481-BN 481-CA 481-CB 481-CC 481-CD	82618 82619 82620 82621 82622	541-N 550-JS 550-PD 550-SN 550-SZ	82681 82675 82676 82680 82677	878048 442057	82413 82410
353-CJ 353-DA 355-B 355-BM 356-AJ	82501 82504 82411 82328 82210	460-BF 460-BH 462-AL 462-C 462-D	82304 82305 82720 82333 284-AM	481-DJ 481-DM 490-BN 490-BP 490-BS	82633 82638 283-D 283-E 284-E	550-TA 550-TD 550-XZ 551-APP 551-APS	82678 82679 82687 82683 82684		



#### SUPERSEDED/DISCONTINUED INTERCHANCE

	Superseded/ Discontinued Number	Recommended Substitution	Superseded/ Discontinued Number	Recommended Substitution	Superseded/ Discontinued Number	Recommended Substitution	Superseded/ Discontinued Number	Recommended Substitution
	271-A 281-A 281-B 281-C 281-D	271-W 284-A 284-B 284-J 284-D	359-M 359-CT 359-EM 359-EN 359-EP	82311 (82108) 82311 (82108) 82310 82311 (82108) 82302	649-X 649-Z 649-AB 649-AE 649-AH—	651-X 651-X —	82600 82601 82602 82603 82604	82628 82618 82618 82618 82638
	281-E 281-F 281-H 282-A 282-B	284-AE 284-AH 284-H 283-A 283-B	360-BX 360-DE 360-EK 360-HL 360-HM	(82120) 82329 (82121) 82721 82719	649-AY 649-BF 649-BK 649-BR 649-BY		82605 82606 82607 82615 429370	82628 82618 82628 82618 997-R@
)	282-C 286-B 286-D 287-B 287-C	238-D 82463 82462 82463 82464	360-HY1 360-HZ 360-JA 360-JB 360-JC	82319 82320 82321 82322 82323	649-CD, CE 649-DR 649-XR 667-D 667-T	651-DR 651-XR 666-H	432967 408023 417813 428989 44057-60	82150
	287-D 301-CL 301-H 301-CP 306-G	82462 Neg. 82303 Pos. (82712 Pos. Gnd.) 82303 (82111) 82303 (82111) 82304 (82113)	360-JD 360-JE 360-JW 360-JY 361-A	82324 82325 82323 82325 82327	667-W 667-AA 667-MC 667-MCA 667-SC		442057-72 811196 811658 811531 811532	82410-72 814143 817825 82623 & 82620 82620 & 82623
	306-DC 306-DB	82304 (82113) Neg. 82305 Pos. (82705 Pos. Gnd.) 82305 (82116)	361-L 361-CA-60 361-CA-96-120 361-CB48 361-CB60	82326 82326-60 361-CA-144 82326-48 82326-60	667-SX 668-E 668-SC 668-SN 668-SX	651-R 652-F 651-B 651-FR 651-R	812831 819210	82620 & 82623 829525-6
	311-HC 311-HF	Neg. 82308 Pos. (82706 Pos. Gnd.) Neg. 82306 Pos.	361-CB72 361-CB96	82326-72 82326-96	690-C 691-CB	82404 82406	HOBBS HOU	JR METERS
	311-W 311-R	(82702 Pos. Gnd.) 82306 (82114)	361-CB120 361-CB144 361-CB216	82326-120 82326-144 82326-216	691-DB 691-FB 692-E60	82407 82408 82409-60	1906 1909 1932	20017 20019
	311-HH 311-HJ 311-HK	82308 (82115) 82306 (82114) 82307 (Water) ① (82115) ① 82115 (Oil) ① 82308	361-CB288 361-CB360 361-CC60 361-CC72 361-CC96	82326-288 82326-360 82327-60 82327-72 82327-96	692-E72 692-E144 702-D 994-D 994-E	82409-72 82409-144 702-J 82619 & 82623	1935 5600 5601 5611	15001 15002 15006
	352-AT 352-AT 352-AW 352-AY 352-DA	82207 82207 82208 82209	361-CC144 361-CC216 362-AA 366-AU	82327-144 82327-216 D-362-DA 366-WL	994-E 994-F 997-C 998-C 998-D	82620 & 82623 82620 & 82623 997-B 82628 82618	5612 5613 5614 5628 15031	15006 15007 15007 15002
	353-S	82319 279-B	366-FF 367-B	82553 82405	998-H 998-J	82618 82618	16000 16001 16002	24963 24957 24962
	353-AH 353-AZ 355-A 355-B	279-A 279-C 82328 (82117) 82411	369-AW 369-AX 375-AK 375-AL	82312 82313 82709 82309@ (82112)@	999-D 82010 82011 82151	82618 82022 82019 82150	16003	24956
	355-R 355-BL 355-BM 355-BT 356-AJ-36	82400 82328 82328 82328 82328 82210-36	377-A 377-B 378-P 550-BS 551-SF	82331 (82109) (82313 (82110) (82211 82687 82683	82158 82203 82204 82205 82206	82623 82700 82704 82702 82703		
	356-AJ-48 356-AJ-60 356-AJ-72 356-AJ-144 356-BW-72	82210-48 82210-60 82210-72 82210-144 82206-72	551-SE 551-WC 551-WB 551-SH 563-AB	82684 82685 82686 551-AKM 550-KM	82302 82312 82337 82450 82451	82311 82313 82709 82465 82468		
	357-N 357-W 357-X 357-BL 359-L	82200 82201 82202 82203 82310	649-B 649-D	82413 651-B 651-D 651-FR		82467 82462 82465 82468 82467		

① Uses Series 334 or 280-ED Sender— Order Separately.

② Uses Shunt 813849—Order Separately. ③ Uses Shunt 407616—Order Separately.

<sup>(1)</sup> Marine (1) Marine (2) Bright Chrome

# Part Number/Page Index

Part Number Page	Part Number Page	Part Number Page	Part Number Page
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